



Trimod[®] Besta

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Trimod Besta Level Switches are used worldwide in many industries



Oil & Gas

Besta Ltd. has extensive experience in the Offshore Industry. Some important features of the Trimod Besta product range for oil- & gas applications include stainless steel explosion-proof housings, custom-made float chamber design and NACE compliance.



Shipbuilding

Trimod Besta level switches are specified by the world's major shipyards and owners. Much of Besta's product development and design has evolved from experience within the Marine Industry such as fully submersible housings and captive terminal components. Trimod Besta level switches are registered worldwide and include LRS, DNV, ABS, GL, BV, RINA, RMRS, and CCS shipping approvals.



Power Generation

Extreme reliability is vital in some of the applications in Power Plants. Shock and vibration resistant Trimod Besta level switches are used for critical turbine trip duties on HP/LP Heater Plants. The Quality Management System ISO 9001 and production on CNC machines assure the highest product standard.



Chemical- & Petrochemical Industry

In the Chemical- and Petrochemical Industry Trimod Besta's modular design can solve many special application problems which may require high pressure, high temperature and corrosion resistant components. For measurement and control of highly aggressive or high purity media we offer a complete program of plastic switches.

Worldwide approved

Trimod Besta level switches have been examined and approved by the most important and internationally recognized organisations. Numerous approvals together with periodic audits warrant continuous quality control throughout the production process. The list of approvals for Trimod Besta level switches and accessories is growing continuously. Contact us for up to date information.



American Bureau of Shipping / ABS

Certificate No. 01-HG242637-2-PDA

Bureau Veritas, Paris / BV

Certificate of Approval No. 03482/G0 BV

Det Norske Veritas, Oslo / DNV

Certificate No. A-12439

Germanischer Lloyd, Hamburg / GL

Type Approval Certificate 66656-74HH

Lloyds Register of Shipping / LRS

Type Approval Certificate No. 05/20052(E4)

Registro Italiano Navale, Roma / R.I.N.A

Certificate No. ELE/045510 CS

Russian Maritime Register of Shipping / RMRS

Type Approval Certificate 10.04038.250 and 10.04039.250

China Classification Society / CCS

Certificate No. HB09T00024

Safety Integrity Level (SIL)

SIL SIL 3 Capable
IEC 61508/61511

Physikalisch-Technische Bundesanstalt / PTB

EEx ed IIC T6 resp. T5 (Z-Typen) PTB 03 ATEX 1006
EEx ia IIC T6...T2 (I-Typen), PTB 02 ATEX 2198

Bureau Veritas, Germany / BV CPS

Ex ia d IIC T6 (XB- und XI-Typen), EPS 09 ATEX 1238X
Ex de IIC T6 (XA-Typen), EPS 09 ATEX 1238X

International Electrotechnical Commission / IECEx

Ex ed IIC T6 resp. T5 (Z-Typen), IECEx PTB 07.0003
Ex ia IIC T6...T2 (I-Typen), IECEx PTB 07.0005

Technischer Überwachungs-Verein / TÜV

PED/DGRL Cat. IV No. CH-SVTI-02-08-27867-001

Gost R
Gost R Ex

POCC CH.МЛ11.Н01102
POCC CH. ГБ05.В003649

RTN Rostechnadzor

No. PPC 00-048372_20120720



Quality for your safety

Quality control is a cornerstone of our management philosophy and therefore, we have integrated the quality system according to ISO 9001 certified by Swiss TS. Thus, quality control to us is not only a strong sales argument, but also an obligation.



The following official Besta certificates and test reports are available on request:

T-100 Test report, acc. to EN 10204-2.2

For flange and float materials of the level switches, counterflanges and test actuators.

T-110 Test certificate

For Trimod Besta level switches (electr. function test, pneumatic function test etc.)

T-101 Inspection certificate, acc. to EN 10204-3.1

For flange materials of the level switches, counterflanges and the intermediate part of the test actuators.

T-121/T-130 Test Certificates for Float Chambers

Pressure test, material certificates (2.2/3.1), additional tests (X-rays, ultrasonic, hardness test etc.)

The unique modular level switch system



What you need ...

Besta's modular design is a unique deviation from conventional level switch construction. This modular system allows individual and numerous combinations of float, flange and switch modules to suit your specific requirements.

Switch modules are available with electric, electronic or pneumatic output signals. Switch housings are standard to IP65 enclosure, but depending on environmental conditions IP67 or IP68 must be chosen. For hazardous areas, hermetically sealed microswitches, flameproof housings or pneumatic switch modules can be used.



... is quickly installed ...

Trimod Besta flange modules are available in various standards. The Industrial and Plastic Flange ranges are manufactured according to international standards such as DIN, ANSI, BS or JIS. The benefit of the hinged cover, the captive screws and the selflifting terminal clamps is an easy installation. For convenience of wiring, the connection diagram is shown on the inside of the hinged lid. The interchangeability of the single modules allows high flexibility regarding maintenance or changing application requirements.



... and lasts forever.

So far, hundreds of thousands of Trimod Besta level switches are on duty worldwide. The float movement caused by the rise and fall of the liquid level is transmitted by two repelling, permanent AlNiCo magnets.

The sturdy design and the double snap effect as a result of the magnetic repulsion and the snap action of the microswitch guarantee a virtually unlimited lifetime.

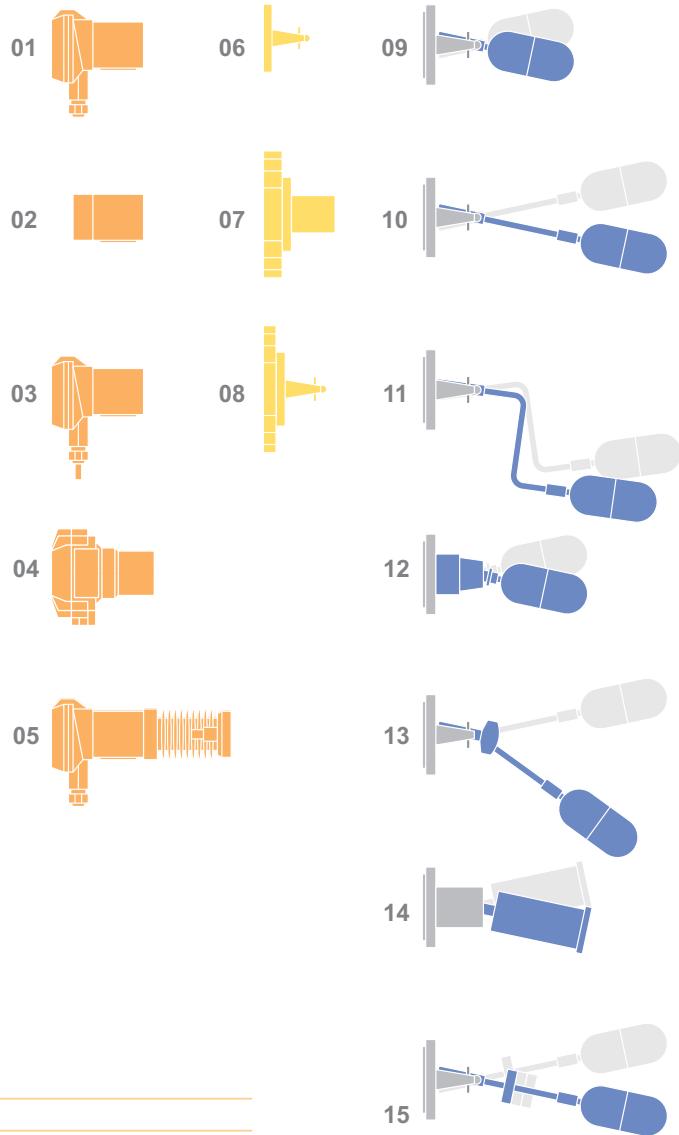
The float modules, like all wetted parts, are made of stainless steel, Hastelloy C or high quality plastics. A wide range of floats is available to suit various viscosity-, temperature- and pressure ranges for almost any process condition.



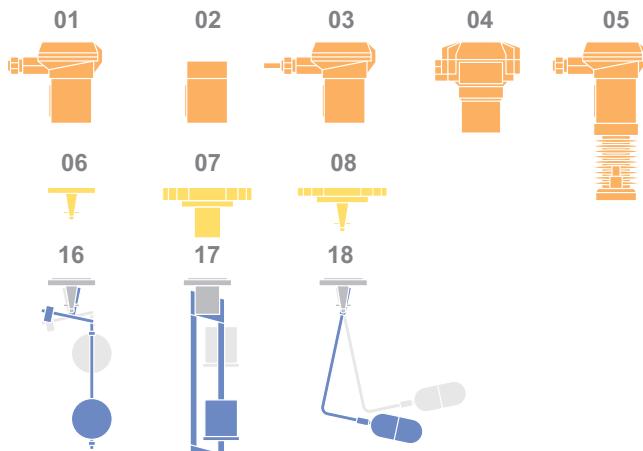
With modular compatibility all options are open

Side mount combinations

- 01 with microswitch or proximity switches, also available in ATEX- and IECEX-compliant explosion proof versions
- 02 pneumatic switch module with ON/OFF or proportional output
- 03 with enclosure IP68 for underwater installation
- 04 ATEX-compliant for explosion proof applications in a pressure-capsulated housing with microswitch or initiator
- 05 with heat exchanger for very high or very low operating temperatures
- 06 square standard flanges made of CrNiMo, 92 mm pitch circle diameter
- 07 industrial flange acc. to DIN, ANSI, BS and JIS made of PP and PTFE
- 08 industrial flange acc. to DIN, ANSI, BS and JIS made of CrNiMo and Hastelloy
- 09 with fixed operating differential
- 10 with rod extension for longer operating differentials
- 11 rod extension for switch point correction
- 12 with protective bellows for media with solids content
- 13 with adjustable operating differential for pump control
- 14 plastic versions for aggressive media
- 15 for separation layer monitoring of two media with different densities
- 16 for vertical mounting
- 17 for vertical mounting in plastics
- 18 for vertical mounting with rod extension



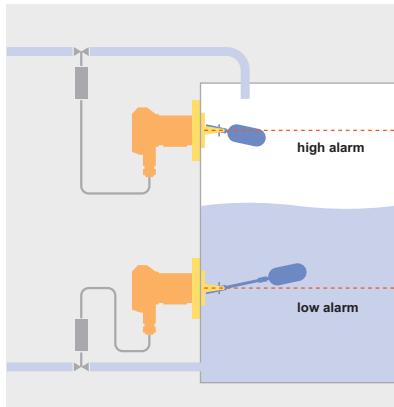
Top mount combinations



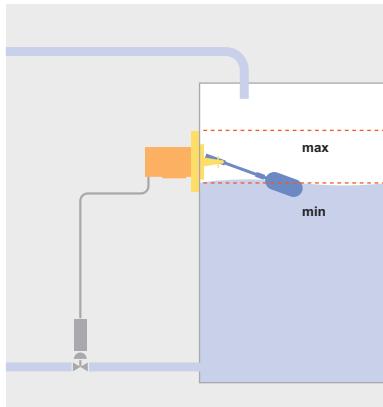
Application examples

Alarm, limit and control functions with Trimod Besta

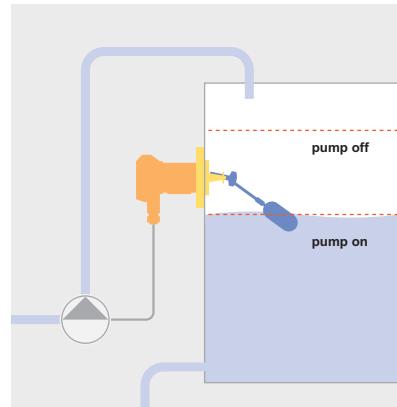
max/min limits



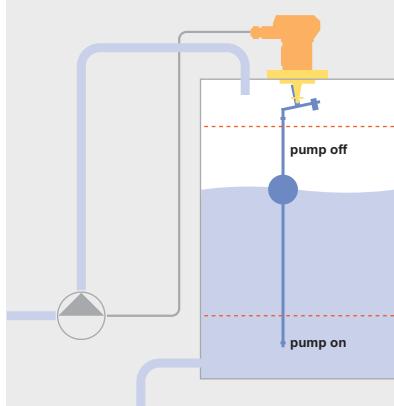
pneumatic control



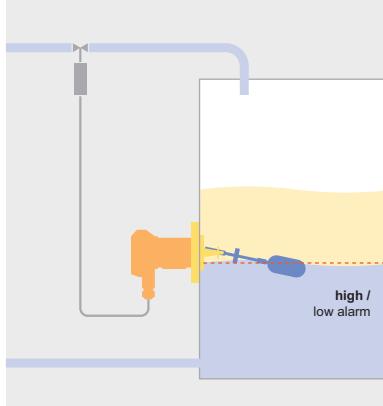
pump and valve control



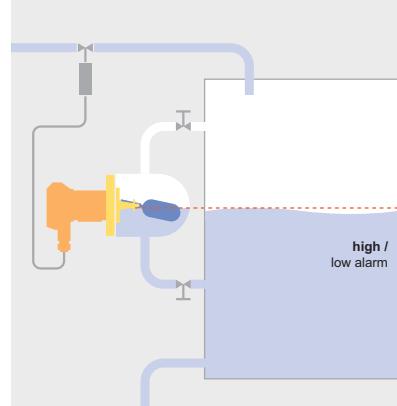
pump and valve control



separation layer control



external level control



Typical Standard Range switches to handle the majority of applications

The characteristic of a Trimod Besta level switch of the Standard Range is the square flange in stainless steel with bolt holes on a 92 mm PCD and a nominal pressure rating of PN 25.

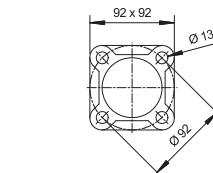
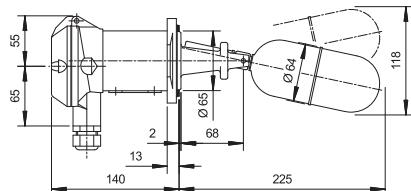
The following pages show the level switches which are most commonly used. However, countless more combinations of types are possible.

Detailed information can be found on all the modules available with the possible combinations on pages 21 to 36. For accessories, such as test actuators, counterflanges and float chambers see pages 38 to 42.

Typical applications: shipbuilding, refrigeration, chemical engineering, food industry, pulp and paper, drinking water supply, sewage treatment etc.

Type A 01 04 - For general purpose

Nominal pressure	PN 25 max. 25 bar up to 300°C
Operating temperature	0 to 300°C
Ambient temperature	0 to 70°C
Density	min. 0.7 kg/dm ³
Operating differential	fixed 12 mm
Rod extensions	see page 36
Wetside material	Stainless steel (CrNiMo)
Flange material	Stainless steel (CrNiMo)
Housing material	Sea water resistant die cast aluminium
Flange dimensions	square 92 x 92 mm, PCD 92 mm
Counterflange	see page 38
Switch element	Microswitch SPDT with silver contacts
Switch rating	250 VAC, 5 A 30 VDC, 5 A
Enclosure	IP65
Weight	approx. 1.8 kg
Safety Integrity Level (SIL)	SIL 1 (Type AA 01 04: SIL 2)



Type A 01 041 - Low cost solution

This type is the same as the A 01 04 but there is no possibility for mounting a rod extension.

Type A 01 01 - For installation in limited space

The overall length of this type is 194 instead of 226 mm. Minimum liquid density: 0.8 kg/dm³. All other data as type A 01 04.

Type 5A 01 04 - For corrosive environments

As type A 01 04 except that the complete switch housing (excluding the cable gland), is manufactured in stainless steel (CrNiMo) and is therefore highly corrosion resistant.

Weight approx. 2.7 kg.

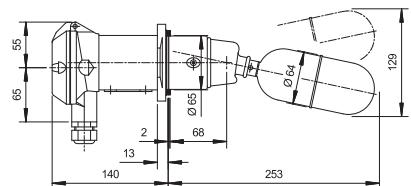
Type A 01 07 - For low density fluids

This level switch can be used for liquids with densities as low as 0.5 kg/dm³. All other technical data as type A 01 04. Weight approx. 2 kg.

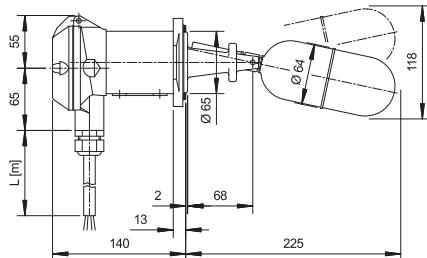
Type A 01 051 to A 01 054 - For contaminated or crystallizing media.

Bellows to prevent jamming of the float mechanism.

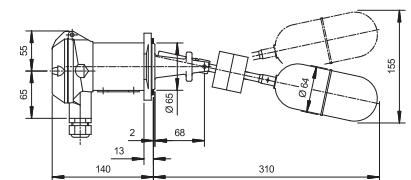
Bellow materials	A 01 051 Perbunan/Buna A 01 052 Silicon A 01 053 FPM A 01 054 PTFE
Operating temperatures	A 01 051 0 to 120°C A 01 052 0 to 200°C A 01 053 10 to 200°C A 01 054 0 to 250°C
Mounting length	253 mm
Weight	approx. 2 kg
Safety Integrity Level (SIL)	SIL 1 (Types AA 01 051 to AA 01 054: SIL 2) All other technical data as type A 01 04

**Type U3A 01 04 to U11A 01 04 - For submersible applications**

Operating temperature	-30 to 80°C
Ambient temperature	-30 to 80°C
Housing material	Sea water resistant die cast aluminium
Enclosure	IP68 switch housing is pressure tight
Length of encapsulated cable	up to 100 meters WG
U3A 01 04	
U5A 01 04	3 m
U11A 01 04	5 m
Weight U3A 01 04	11 m
U5A 01 04	approx. 2.5 kg
U11A 01 04	approx. 2.8 kg
	approx. 4 kg
Safety Integrity Level (SIL)	SIL 1 (Types U3AA 01 04 to U11AA 01 04: SIL 2) All other technical data as type A 01 04

**Type A 01 08T1 - For interface application**

Density of heavier liquids	min. 0.8 kg/dm ³
Difference in density	min. 0.22 kg/dm ³
Operating differential	approx. 20 mm
Rod length	100 mm
Weight	approx. 2.4 kg
Safety Integrity Level (SIL)	SIL 1 (Type AA 01 08T1: SIL 2) All other technical data as type A 01 04

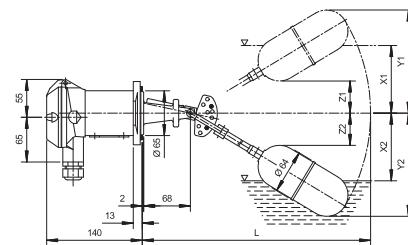


The position of the weight on the rod extension is calculated in reference to the densities of the media and is factory preset.

Type A 01 090 to A 01 095 - For adjustable operating differential

These level switches are mainly used for two-point operation, for example pump control.

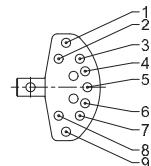
Nominal pressure	PN 25, max. 25 bar up to 300°C
Operating temperature	0 to 300°C
Ambient temperature	0 to 70°C
Density of liquid	min. 0.75 kg/dm ³ (A 01 095: min. 0.9 kg/dm ³)
Operating differential S	see table
Wetside material	Stainless steel (CrNiMo)
Flange material	Stainless steel (CrNiMo)
Housing material	Sea water resistant die cast aluminium
Flange dimensions	square 92 x 92 mm, PCD 92 mm
Counterflange	see page 38
Switch element	Microswitch SPDT with silver contacts
Switch rating	250 VAC, 5 A 30 VDC, 5 A
Enclosure	IP65
Weight	approx. 2 kg
Safety Integrity Level (SIL)	SIL 1 (Types AA 01 090 to AA 01 095: SIL 2)



Adjustment of switching differential

The switching differential can be set by inserting pegs in holes 1 to 9 of the adjustment block (see drawing). The resulting differentials, the positions of the switching points and the float travel can be seen in the table below.

The values are in mm and are referenced to water at 20°C and density of 1.0 kg/dm³.



Type L	A 01 090 278 mm					A 01 091 361 mm					A 01 092 461 mm					A 01 093 561 mm					A 01 095 246 mm				
	Pos.	X1	X2	Diff. S	Y1 (Z2)	Y2 (Z1)	X1	X2	Diff. S	Y1 (Z2)	Y2 (Z1)	X1	X2	Diff. S	Y1 (Z2)	Y2 (Z1)	X1	X2	Diff. S	Y1 (Z2)	Y2 (Z1)	X1	X2	Diff. S	Y1 (Z2)
1-4	+108	+60	48	175	(10)	+157	+85	72	238	(20)	+230	+125	105	315	(50)	+292	+160	132	395	(75)	+100	+55	45	147	(10)
1-5	+108	+15	93	175	35	+157	+25	132	238	37	+230	+39	191	315	39	+292	+48	244	395	42	+100	+18	82	147	35
1-6	+108	-25	133	175	85	+157	-37	194	238	105	+230	-51	281	315	135	+292	-65	357	395	165	+100	-18	118	147	74
1-7	+108	-52	160	175	125	+157	-90	247	238	165	+230	-124	354	315	215	+292	-160	452	395	265	+100	-46	146	147	115
1-8	+108	-80	188	175	153	+157	-128	285	238	206	+230	-171	401	315	275	+292	-215	507	395	345	+100	-70	170	147	128
1-9	+108	-110	218	175	175	+157	-160	317	238	238	+230	-212	442	315	315	+292	-265	557	395	395	+100	-90	190	147	147
2-5	+98	+15	83	153	35	+122	+25	97	206	37	+181	+39	142	275	39	+230	+48	182	345	42	+79	+18	61	128	35
2-6	+98	-25	123	153	85	+122	-37	159	206	105	+181	-51	232	275	135	+230	-65	295	345	165	+79	-18	97	128	74
2-7	+98	-52	150	153	125	+122	-90	212	206	165	+181	-124	305	275	215	+230	-160	390	345	265	+79	-46	125	128	115
2-8	+98	-80	178	153	153	+122	-128	250	206	206	+181	-171	352	275	275	+230	-215	445	345	345	+79	-70	149	128	128
2-9	+98	-110	208	153	175	+122	-160	282	206	238	+181	-212	393	275	315	+230	-265	495	345	395	+79	-90	169	128	147
3-5	+58	+15	43	125	35	+81	+25	56	165	37	+122	+39	83	215	39	+145	+48	97	265	42	+52	+18	34	115	35
3-6	+58	-25	83	125	85	+81	-37	118	165	105	+122	-51	173	215	135	+145	-65	210	265	165	+52	-18	70	115	74
3-7	+58	-52	110	125	125	+81	-90	171	165	165	+122	-124	246	215	215	+145	-160	305	265	265	+52	-46	98	115	115
3-8	+58	-80	138	125	153	+81	-128	209	165	206	+122	-171	293	215	275	+145	-215	360	265	345	+52	-70	122	115	128
3-9	+58	-110	168	125	175	+81	-160	241	165	238	+122	-212	334	215	315	+145	-265	410	265	395	+52	-90	142	115	147
4-6	+25	-25	50	85	85	+31	-37	68	105	105	+48	-51	99	135	135	+63	-65	128	165	165	+23	-18	41	74	74
4-7	+25	-52	77	85	125	+31	-90	121	105	165	+48	-124	172	135	215	+63	-160	223	165	265	+23	-46	69	74	115
4-8	+25	-80	105	85	153	+31	-128	159	105	206	+48	-171	219	135	275	+63	-215	278	165	345	+23	-70	93	74	128
4-9	+25	-110	135	85	175	+31	-160	191	105	238	+48	-212	260	135	315	+63	-265	328	165	395	+23	-90	113	74	147
5-7	-15	-52	37	35	125	-33	-90	57	37	165	-40	-124	84	39	215	-50	-160	110	42	265	-12	-46	34	35	115
5-8	-15	-80	65	35	153	-33	-128	95	37	206	-40	-171	131	39	275	-50	-215	165	42	345	-12	-70	58	35	128
5-9	-15	-110	95	35	175	-33	-160	127	37	238	-40	-212	172	39	315	-50	-265	215	42	395	-12	-90	78	35	147
6-9	-55	-110	55	(10)	175	-80	-160	80	(20)	238	-105	-212	107	(50)	315	-135	-265	130	(75)	395	-45	-90	45	(10)	147

Type A 01 140 to A 01 141 - For vertical mounting

Nominal pressure	PN 16, max. 16 bar up to 300°C
Operating temperature	0 to 300°C
Ambient temperature	0 to 70°C
Density of liquid	
pump control	0.45 kg/dm ³
alarm	0.30 kg/dm ³
Operating differential S	A 01 140: 12 to 1340 mm A 01 141: 12 to 2840 mm
Wetside material	Stainless steel (CrNiMo)
Flange material	Stainless steel (CrNiMo)
Housing material	Sea water resistant die cast aluminium
Flange dimensions	square 92 x 92 mm, PCD 92 mm
Counterflange	see page 38
Switch element	Microswitch SPDT with silver contacts
Switch rating	250 VAC, 5A 30 VDC, 5A
Enclosure	IP65
Weight	A 01 140: 2.5 kg, A 01 141: 2.7 kg
Safety Integrity Level (SIL)	SIL 1 (Types AA 01 140 to AA 01 141: SIL 2)

Setting the switching differential

1. For pump control (two switch points):

The required differential is set by fixing the two stop collars in the appropriate positions on the rod. The counterweight is adjusted to compensate for the rod weight (without float), until the cross arm is balanced. The float slides up and down the rod with the liquid level and actuates the switch at the set position of the stop collars.

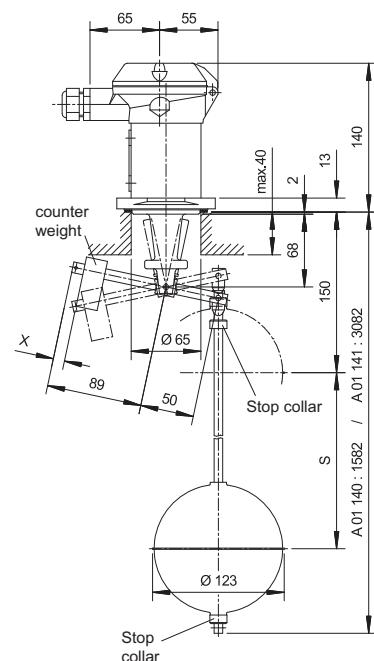
The switch remains latched between the two positions, which are for applications such as pump control where the contactor coil would need to remain energised throughout the pumping cycle.

2. For alarm duty (one switch point):

Only the lower collar is fixed on the rod (below the float). Within the limit of the rod length, the height of the alarm point can be chosen as required. The counterweight has to be set to outweigh the rod (without float). The alarm switching differential is 12 mm, fixed.

Installation

Over open tanks or sumps on a bracket. On closed tanks on the manhole cover with float mounted from the inside. In the absence of a manhole, i.e. the float cannot be mounted from the inside, an intermediate flange of at least DN 125/5" should be used. If turbulence occurs, the rod should be guided loosely at the lower end. For counterweight setting, refer to data sheet LTDS02EN.

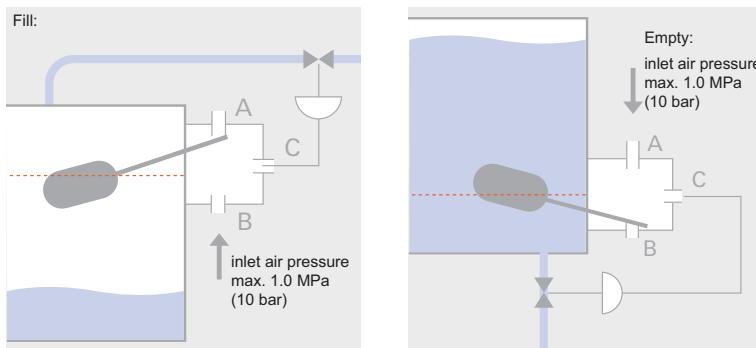
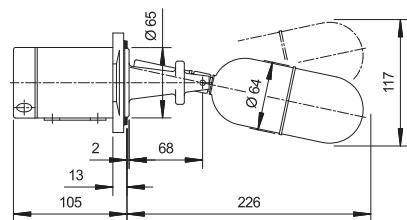
**Type U3A 01 140 to 141 - For vertical submersible mounting**

Operating temperature	-30 to 80°C
Ambient temperature	-30 to 80°C
Enclosure	IP68 switch housing is pressure proof up to 100 meters WG
Length of cast-in cable	3 m
Weight	U3A 01 140: 3.2 kg, U3A 01 141: 3.4 kg
Safety Integrity Level (SIL)	SIL 1 (Types U3AA 01 140 to U3AA 01 141: SIL 2) All other technical data as described above

Type P 01 04 - For pneumatic control applications

Equipped with a directly controlled 3/2 way valve (ON/OFF) for control air of 0 to 10 bar. Operation with other non-corrosive gases or fluids is possible.

Nominal pressure	PN 25, max. 25 bar up to 250°C
Operating temperature	1 to 250°C
Ambient temperature	1 to 80°C
Density of liquid	min. 0.7 kg/dm ³
Operating differential	fixed 12 mm
Rod extension	see page 36
Control connections	G 1/8" (BSPP) inside thread
Max. control pressure	10 bar
Internal orifice	1.5 mm
K _v Factor	1
Internal leakage rate at 10 bar	max. 1 cm ³ /min
Air flow	90 NL/min at 6 bar
Pressure drop	1 bar
Wetside material	Stainless steel (CrNiMo)
Flange material	Stainless steel (CrNiMo)
Housing material	Sea water resistant die cast aluminium
Counterflange	see page 38
Flange dimensions	square 92 x 92 mm, PCD 92 mm
Weight	approx. 1.7 kg
Air quality	(max. particle size 15 µm, max. particle density 8 mg/m ³)



The air supply to the 3/2 way valve may be connected to either A or B, according to whether filling or emptying operation is desired or whether the actuator is normally closed or open when pressurized. E.g. pressure can be applied through A to C and exhausted from C through B, alternatively pressure can be applied through B to C and exhausted from C through A.

Type 5P 01 04 - For critical environments or high temperatures. All parts stainless steel. As P 01 04, but switch housing also in stainless steel (CrNiMo) and therefore, highly corrosion resistant and suitable for temperatures up to 300°C. Weight approximately 2.2 kg.

Type PV 01 04 - For moist control air. As P 01 04, but with drain valve for condensate removal.

Type FP 01 04 - For hazardous applications. As P 01 04, but functionally tested. With declaration of conformity for use in explosion proof areas.

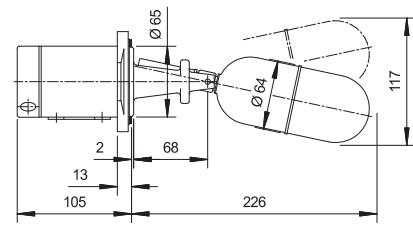
Type FPV 01 04 - For moist control air in hazardous applications. As FP 01 04, but with drain valve for condensate removal. With declaration of conformity for use in explosion proof areas.



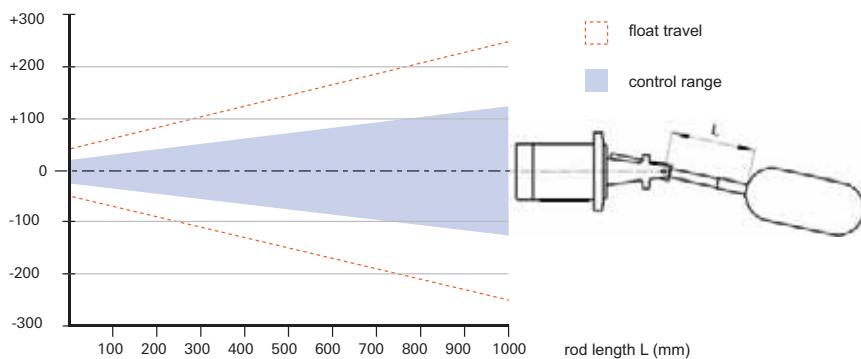
Type M 01 04 - For pneumatic proportional control applications

Equipped with a pneumatic control valve which converts the supply pressure of 1.4 bar to an output signal of 0.2 to 1 bar (Option: 7 to 15 psi), proportional to changes in the liquid level.

Nominal pressure	PN 25, max. 25 bar up to 250°C
Operating temperature	1 to 250°C
Ambient temperature	1 to 80°C
Density of liquid	min. 0.7 kg/dm ³
Control range	see table below
Control connections	G 1/8" (BSPP) inside thread
Control pressure	1.4 bar
Output signal	0.2 to 1 bar
Linearity	±5% (of full scale output)
Air flow	3.5 to 6.0 Nl/min. (can be increased by using external booster valve)
Air consumption	max. 0.4 Nm ³ /h
Wetside material	Stainless steel (CrNiMo)
Flange material	Stainless steel (CrNiMo)
Housing material	Sea water resistant die cast aluminium
Flange dimensions	square 92 x 92 mm, PCD 92 mm
Counterflange	see page 38
Weight	approx. 1.7 kg
Air quality	class 3, ISO 8571 (max. particle size 5 µm, max. particle density 5 mg/m ³)

**For operation at higher control pressure up to max. 10 bar**

Control pressure in bar	Output signal in bar min.	max.	Control range P max / P min
2	0.25	1.5	6
4	0.6	3.1	5.17
6	1.1	4.8	4.36
8	1.8	6.5	3.61
10	2.5	8.3	3.32

**Control range**

The normal control range is 30 mm, i.e. +15 mm/-15 mm from the centre line, measured in water at 20°C. With the float in the central position, the output is 0.6 bar. The control range can be increased by lengthening the float arm (see graph left).

Type 5M 01 04 - For critical environments or high temperatures.**All parts stainless steel.**

As M 01 04, but housing also in stainless steel (CrNiMo) and therefore, highly corrosion resistant and suitable for operating temperatures up to 300°C.

Weight approximately 2.2 kg.

**Type MV 01 04 - For moist control air**

As M 01 04, but with drain valve for condensate removal.

**Type FM 01 04 - For hazardous applications**

As M 01 04, but functionally tested. With declaration of conformity for use in explosion proof areas.

**Type FMV 01 04 - For moist control air in hazardous applications**

As FM 01 04, but with drain valve for condensate removal.

With declaration of conformity for use in explosion proof areas.

Control function

The standard air connection configuration is shown here (fig. A). When filling, the output signal is decreasing proportionally to the rising level.

The reverse function is obtained by turning the switch housing 180°C (see fig. B). This can be accomplished without interrupting the process.

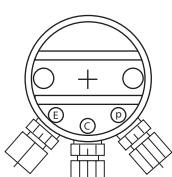


figure A

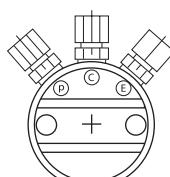
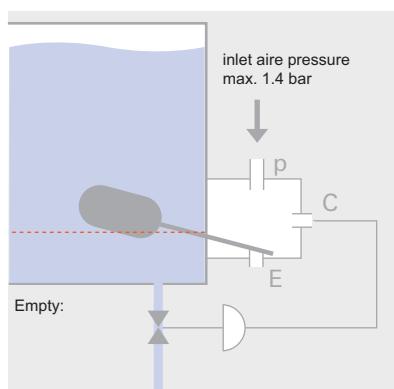
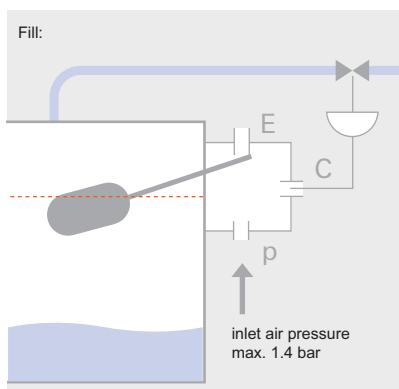


figure B



The Industrial Range offers numerous flange combinations

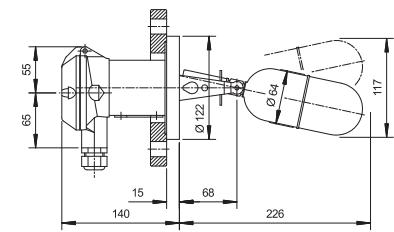
The main feature of the Industrial Range is the wide choice of flange modules, manufactured according to international standards such as DIN, ANSI, BS or JIS. Available in various steel qualities, nominal sizes and pressure ratings (e.g. up to PN 315 acc. to DIN or class 2500 acc. to ANSI). Shown here are only a few typical combinations, many more possibilities can be found in the module descriptions. All types in the Standard Range shown on the previous pages can of course also be combined with industrial flanges.

Frequently used on off-shore rigs, in steam boilers and plants, power stations, chemical and petrochemical engineering, heating and refrigeration, i.e. airconditioning technology.



Type A 22C 04 - For general purpose

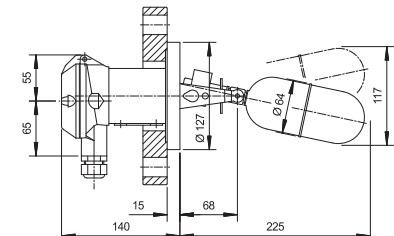
Nominal pressure	PN 40
Operating temperature	0 to 330°C
Ambient temperature	0 to 70°C
Density of liquid	min. 0.7 kg/dm ³
Operating differential	fixed 12 mm
Rod extension	see page 36
Wetside material	Stainless steel (CrNiMo)
Flange material	
Seal part	Stainless steel (CrNiMo)
Slip-on Flange	Carbon steel H II, zinc galvanised and passivated
Housing material	Sea water resistant die cast aluminium
Flange	DN 65, PN 40 to DIN 2501
Flange facing	Raised face type C, DIN 2526
Switch element	Microswitch SPDT with silver contacts
Switch rating	250 VAC, 5 A / 30 VDC, 5 A
Enclosure	IP65
Weight	approx. 5.4 kg
Safety Integrity Level (SIL)	SIL 1 (Type AA 22C 04: SIL 2)



Type B 132R 07 - For intrinsically safe circuits and low density liquids

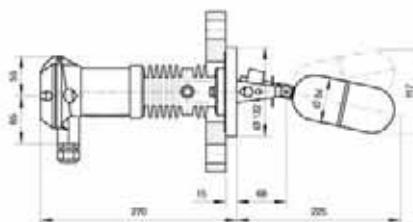
For certified intrinsically safe installations, approved for use in hazardous areas (see also page 43).

Nominal pressure	ANSI cl. 300 lbs
Operating temperature	0 to 330°C
Ambient temperature	0 to 70°C
Density of liquid	min. 0.5 kg/dm ³
Operating differential	fixed 12 mm
Wetside material	Stainless steel (CrNiMo)
Flange material	
Seal part	Stainless steel (CrNiMo)
Slip-on Flange	Carbon steel H II, zinc galvanised and passivated
Housing material	Sea water resistant die cast aluminium
Flange	DN 3", PN cl.300 ANSI B16.5
Flange facing	Raised face
Switch element	Microswitch SPDT with gold plated contacts
Enclosure	IP65
Weight	approx. 8.6 kg
Safety Integrity Level (SIL)	SIL 1 (Type BB 132R 07: SIL 2)



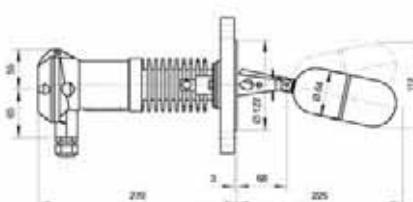
Type HA 24E 02 - For high temperature

Nominal pressure	PN 100
Operating temperature	0 to 400°C
Ambient temperature	0 to 135°C
Density of liquid	min. 0.7 kg/dm ³
Operating differential	fixed 12 mm
Rod extension	see page 36
Wetside material	Stainless steel (CrNiMo)
Flange material	
Seal part	Stainless steel (CrNiMo)
Slip-on Flange	Carbon steel H II, zinc galvanised and passivated
Housing material	seawater resistant, die cast aluminium
Flange	DN 65, PN 100 to DIN 2501
Flange facing	Raised face type E
Switch element	Microswitch SPDT with silver contacts
Switch rating	250 VAC, 5 A 30 VDC, 5 A
Enclosure	IP65
Weight	approx. 9.6 kg
Safety Integrity Level (SIL)	SIL 1 (Type HAA 24E 02: SIL 2)

**Type 5TDI 22CF 041 - For low temperature and severe environmental conditions**

Completely in stainless steel with fixed flange. For certified intrinsically safe installations, approved for use in hazardous areas (see also page 43).

Nominal pressure	PN 40
Operating temperature	-196°C to 270°C
Ambient temperature	-10°C to 80°C
Density of liquid	min. 0.7 kg/dm ³
Operating differential	fixed 12 mm
Wetside material	Stainless steel (CrNiMo)
Flange material	Stainless steel (CrNiMo)
Housing material	Stainless steel (CrNiMo)
Flange	DN 65, PN 40 to DIN 2501
Flange facing	Raised face type C, DIN 2526
Switch element	Inductive proximity switch acc. to NAMUR/EN 50227
Nominal voltage	8.2 VDC ±5%
Operating voltage	5 to 25 VDC
Current output	Proximity open: ≥2.2 mA float down Proximity closed: ≤1 mA float up
Function	as high alarm: at closed circuit as low alarm: at operating circuit
For inverse function	Type 5TDIN 22CF 041
Enclosure	IP67
Weight	approx. 7.7 kg
Safety Integrity Level (SIL)	SIL 1



The Plastic Range for corrosive or high purity media

The main feature of the Plastic Range is that all wetside materials are in corrosion resistant plastics such as PP, PTFE or PVDF. Following are four typical examples, but these are by no means the limit of possible combinations which can be specified by reference to the module descriptions on pages 21 to 35.

Type A 301 99 - For general use in PP

Nominal pressure PN 10 max. 10 bar up to 25°C

max. 5 bar at 45°C

max. 2.5 bar at 60°C

Operating temperature 0 to 60°C

Ambient temperature 0 to 60°C

Density of liquid min. 0.65 kg/dm³

Operating differential fixed 12 mm

Rod extension see page 36

Wetside material PP

Flange material Seal part: PP

Slip-on Flange: PVC

Sea water resistant die cast aluminium

DN 80, PN 10 to DIN 2501

Flange facing Raised face type C, DIN 2526

Switch element Microswitch SPDT with silver contacts

Switch rating 250 VAC, 5 A 30 VDC, 5 A

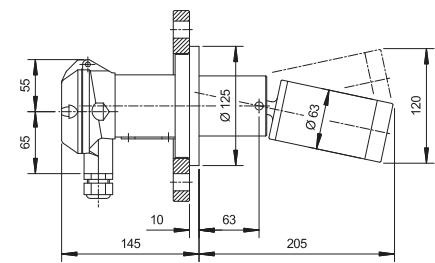
Enclosure IP65

Weight approx. 1.9 kg

Vacuum Applications:

For vacuum duty a modified sealing must be used, suffix to flange code is E20, e.g. A 301E20 99. This must be specified in the purchase order. The vacuum sealing unit is capable of operating to 0 bar absolute pressure.

Proven application areas: chemical engineering, electroplating, food industry, etc.



Type A 304 98 - For high temperature and corrosive applications in PTFE

Nominal pressure PN 10 max. 8 bar up to 50°C

max. 5 bar at 100°C

max. 3 bar at 200°C

Operating temperature 0 to 200°C

Ambient temperature 0 to 70°C

Density of liquid min. 0.75 kg/dm³

Operating differential fixed 12 mm

Rod extension see page 36

Wetside material PTFE

Flange material Seal part: PTFE 25% GRP

Slip-on Flange: Carbon steel H II, zinc galvanised and passivated

Sea water resistant die cast aluminium

DN 80, PN 10 to DIN 2501

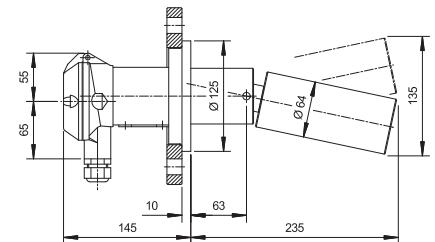
Flange facing Raised face type C, DIN 2526

Switch element Microswitch SPDT with silver contacts

Switch rating 250 VAC, 5 A 30 VDC, 5 A

Enclosure IP65

Weight approx. 5 kg



**Type A 501 97 - For vertical mounting in PP
(for alarm or pump control)**

Nominal pressure	PN 10 max. 10 bar up to 25°C max. 5 bar at 45°C max. 2.5 bar at 60°C
Operating temperature	0 to 60°C
Ambient temperature	0 to 60°C
Density of liquid	min. 0.5 kg/dm ³
Operating differential S	12 to 1730 mm
Wetside material	PP
Flange material	Seal part: PP Slip-on Flange: PVC
Housing material	Sea water resistant die cast aluminium
Flange	DN 125, PN 10 according to DIN 2501
Flange facing	Raised face type C, DIN 2526
Switch element	Microswitch SPDT with silver contacts
Switch rating	250 VAC, 5 A 30 VDC, 5 A
Enclosure	IP65
Weight	approx. 3.1 kg



**Type A 504 96 - PTFE wetside for highly corrosive liquids,
vertical mounting (for alarm or pump control)**

Nominal pressure	PN 10 max. 8 bar up to 50°C max. 6 bar up to 100°C max. 3 bar up to 200°C
Operating temperature	0 to 200°C
Ambient temperature	0 to 70°C
Density of liquid	min. 0.9 kg/dm ³
Operating differential S	12 to 1700 mm
Wetside material	PTFE
Flange material	Seal part: PTFE with 25% GRP Slip-on Flange: Carbon steel H II, zinc galvanised and passivated
Housing material	Sea water resistant die cast aluminium
Flange	DN 125, PN 10 according to DIN 2501
Flange facing	Raised face type C, DIN 2526
Switch element	Microswitch SPDT with silver contacts
Switch rating	250 VAC, 5 A 30 VDC, 5 A
Enclosure	IP65
Weight	approx. 7.7 kg



Switch modules

The switch module is selected according to the type of control required, switching capability, environmental conditions and the working temperature in the vessel. The key on page 22 shows how the designation code is structured. The details of the switch modules are listed in the following tables 1 to 13.

In accordance with the relevant EU-directives and where applicable, Trimod Besta level switches are marked **CE**.

Table 1

Electrical/Electronic Basic Modules, IP65

With 1 or 2 switches, galvanically isolated and with earthed encapsulation. Enclosure type IP65. Housing in sea water resistant die cast aluminium, with cable gland M20x1.5.



Table 1

Type	Function	SIL	Rating	Temperature in °C Operating	Temperature in °C Ambient	Connection diagram
A	SPDT Microswitch with silver contacts	SIL 1	250 VAC, 5 A 30 VDC, 5 A	0 to +330	0 to +70	
AA	Dual SPDT Microswitches, galvanically isolated, with silver contacts	SIL 2	250 VAC, 5 A 30 VDC, 5 A	0 to +330	0 to +70	
B	SPDT Microswitch, gold plated contacts, for intrinsically safe circuits	SIL 1	Suitable for use in approved EEx i circuits	0 to +330	0 to +70	
BB	Dual SPDT Microswitches, galvanically isolated, with gold plated contacts for intrinsically safe circuits.	SIL 2	Suitable for use in approved EEx i circuits	0 to +330	0 to +70	
I	Proximity switch according to NAMUR/EN 50227, suitable for intrinsically safe circuits. Two wire current loop: Float high level: ≤1 mA Float low level: ≥2.2 mA	SIL 1	U_N 8.2 VDC ±5% (U_B 5 to 25 VDC)	0 to +150	0 to +70	
IN	Proximity switch according to NAMUR/EN 50227, suitable for intrinsically safe circuits. Two wire current loop: Float high level: ≥2.2 mA Float low level: ≤1 mA	SIL 1	U_N 8.2 VDC ±5% (U_B 5 to 25 VDC)	0 to +150	0 to +70	
II	Dual proximity switches according to NAMUR/EN 50227, suitable for intrinsically safe circuits. Galvanically isolated. Combination of I and IN.	SIL 1	U_N 8.2 VDC ±5% (U_B 5 to 25 VDC)	0 to +150	0 to +70	
IE9	Self checking high level proximity switch according to NAMUR/EN 50227, TUV approved, also for intrinsically safe circuits. Two wire current loop: Float high level: ≤1 mA Float low level: ≥2.2 mA	SIL 1	U_N 8.2 VDC ±5% (U_B 5 to 25 VDC)	0 to +150	0 to +70	
INE9	Self checking low level proximity switch according to NAMUR/EN 50227, TUV approved, also for intrinsically safe circuits. Two wire current loop: Float high level: ≤1 mA Float low level: ≥2.2 mA	SIL 1	U_N 8.2 VDC ±5% (U_B 5 to 25 VDC)	0 to +150	0 to +70	
IIE9	Dual self checking high/low level proximity switches according to NAMUR/EN 50227, TUV approved, suitable for intrinsically safe circuits. Galvanically isolated. Combination of IE9 and INE9.	SIL 1	U_N 8.2 VDC ±5% (U_B 5 to 25 VDC)	0 to +150	0 to +70	

Key to type numbers

Switch module

Prefix

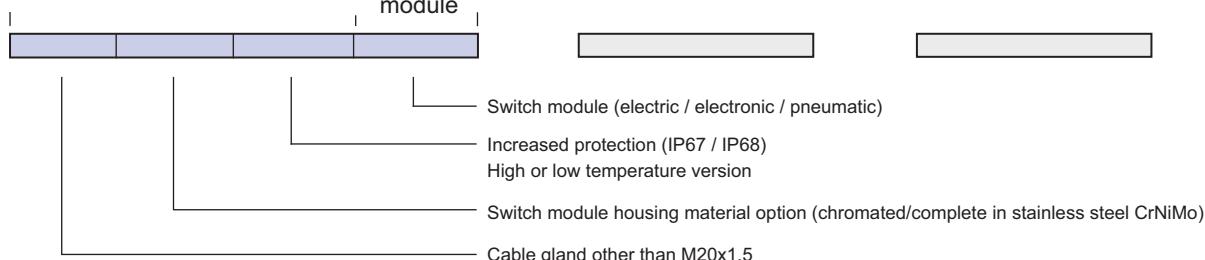
Basic module

Flange module

Page 27

Float module

Page 32



Thread for cable gland

The types in Tables 1, 2, 4 and 5 are available on request with a cable gland thread other than M20x1.5.

Prefix	Cable gland
10	Marine execution (DIN 89280), Type W
30	Marine execution (DIN 89280), Type Z
40	Internal thread 3/4" NPT (without cable gland)

Housing material coatings for enhanced requirements

Chromated housing (ROHS conform)

The types in Tables 1, 2, 7 and 11 are also available with chromatized housing. The designation prefix is 2. The types in Tables 3, 4, 5, 9, and 10 are chromatized as standard.

Example: 2DA or X2B8

Stainless steel housing (CrNiMo/316SS)

All switch modules in Tables 1 to 11 are also available in stainless steel. The designation prefix is 5.

Example: 5DA or X5A8

Epoxy coated housing

Most switches are available with Epoxy coating.

Designation suffix: E46 Epoxy coating grey
 E146 Epoxy coating white

Example: DAE46

Table 2**Increased protection enclosure IP67**

All basic modules in Table 1 are also available in IP67. The designation prefix is D. All data in Table 1, except for the temperature rating remain unchanged. For high temperatures (operating -40°C to +200°C, ambient -40°C to +120°C), add E28, e.g. DAE28



Type	Temperature in °C	
	Operating	Ambient
DA / DAA*	-30 to +120	-30 to +120
DB / DBB*	-30 to +120	-30 to +120
DI / DIN / DII	-30 to +120	-20 to +90
DIE9 / DINE9 / DIIIE9	-30 to +120	-30 to +90

Safety Integrity Level (SIL): all types SIL 1
Types DAA / DBB: *SIL 2

Table 3**Submersible version IP68**

All basic modules in Table 1 are also available for submerged applications (IP68) to 100 m depth with chromatized housing. The designation prefix is U3, U5 or U11. The designation 3, 5 and 11 specifies standard lengths of encapsulated cable in meters (longer cables are available). All data in Table 1, except for temperature rating, remain unchanged.



Type	Temperature in °C	
	Operating	Ambient
U3A / U3AA*	-30 to +80	-30 to +80
U3B / U3BB*	-30 to +80	-30 to +80
U3I / U3IN / U3II	-25 to +80	-25 to +80
U3IE9 / U3INE9 / U3IIIE9	-30 to +80	-30 to +80

Safety Integrity Level (SIL): all types SIL 1
Types U3AA / U3BB: *SIL 2

Table 4**High operating temperature**

All basic modules in Table 1 are also available in a high temperature version with chromatized housing IP65. The designation prefix is H. All data in Table 1, except for temperature rating and connection diagram, remain unchanged.



Type	Temperature in °C	
	Operating	Ambient
HA / HAA*	0 to +400	0 to +135
HB / HBB*	0 to +400	0 to +135
HI / HIN / HII	0 to +300	0 to +75
HIE9 / HINE9 / HIIIE9	0 to +300	0 to +75

Safety Integrity Level (SIL): all types SIL 1
Types HAA / HBB: *SIL 2

Table 5**Low operating temperature**

All basic modules in Table 1 are also available in a low temperature version with chromatized housing IP67. The designation prefix is TD. All data in Table 1, except for temperature rating and connection diagram, remain unchanged.



Type	Temperature in °C	
	Operating	Ambient
TDA / TDAA*	-196 to +270	-10 to +80
TDB / TDDB*	-196 to +270	-10 to +80
TDI / TDIN / TDII	-196 to +270	-10 to +80
TDIE9 / TDINE9 / TDIIIE9	-196 to +270	-10 to +80

Safety Integrity Level (SIL): all types SIL 1
Types TDAA / TDDB: *SIL 2

Table 6**Ex-Switches for intrinsically safe circuits (EEx-i), SIL 1**

The level switches with switch modules of types I, IE9 etc. are designed also for use in hazardous areas. Technical details, see page 43. **Example: IE98**

Approved types	Designation	Standards	Test-/Approval authority	Safety classification	Certificate of Conformity No.
I and IE9	8	directive 94/9/EC	PTB/LCIE	EEx ia IIC T6...T2	PTB 02 ATEX 2198
I and IE9	5	IECEx scheme	PTB/LCIE	Ex ia IIC T6...T2	IECEx PTB 07.0005

Table 7**Hermetically sealed Ex-Switches for use in Zone 1, float: Zone 0**

The type «e» (increased safety) housing is equipped with 1 or 2 EEx d (flameproof) microswitches, galvanically isolated with earthed encapsulation. Enclosure type: IP67. Housing in sea water resistant die cast aluminium or optional stainless steel; prefix «5». Cable gland thread: M20x1.5 (without cable gland)



Type	Function	SIL	Temperature in °C		Connection diagram
			Operating	Ambient (acc. to EN 50014)	
ZK.	SPDT Microswitch with silver contacts	SIL 1	-30 to +145	-20 to +40	
ZKK.	Dual SPDT Microswitches, galvanically isolated, with silver contacts	SIL 2	-30 to +145	-20 to +40	
ZR.	SPST Microswitch / NC with silver contacts	-	-30 to +145	-20 to +40	
ZRR.	Dual SPST Microswitches / 2 x NC, galvanically isolated with silver contacts	-	-30 to +145	-20 to +40	
ZS.	SPST Microswitch / NO with silver contacts	-	-30 to +145	-20 to +40	
ZSS.	Dual SPST Microswitches / 2 x NO, galvanically isolated with silver contacts	-	-30 to +145	-20 to +40	
ZRS.	Dual SPST Microswitches / 1 x NO, 1 x NC, galvanically isolated with silver contacts	-	-30 to +145	-20 to +40	

Switching rating: 250 VAC, 5A 30 VDC, 5A
125 VDC, 0.5A
250 VDC, 0.25 A

Table 8**Designation code and approval for hermetically sealed Ex-Switches, Type Z**

The designation number refers to the Certificate of Conformity and follows the module type. **Example: ZK8**



Designation	Standard	Test-/ Approval authority	Safety classification	Certificate of Conformity No.
8	directive 94/9/EC	PTB / LCIE	EEx ed IIC T6...T5	PTB 03 ATEX 1006
5	IECEx scheme	PTB / LCIE	Ex ed IIC T6...T5	IECEx PTB 07.0003
1	GostR Ex	NANIO 'CCVE'	Ga/Gb Ex ed IIC T6...T5 X	POCC CH. ГБ05.Б003649

Table 9**High operating temperature**

All basic modules in Table 7 are also available in a high temperature version with chromatized housing to IP67. The designation prefix is ZH or optional stainless steel; prefix is Z5H. Connection diagram see Table 7.



Type	Temperature in °C	
	Operating	Ambient
ZHK. / ZHKK.	0 to +380	accord. to
ZHR. / ZHRR.	0 to +380	EN 50014
ZHS. / ZHSS. / ZHRS.	0 to +380	-20 to +40

Safety Integrity Level (SIL),
Type ZHK: SIL 1, Type ZHKK: SIL 2

Table 10**Low operating temperature**

All basic modules in Table 7 are also available in a low temperature version with chromatized housing to IP67. The designation prefix is ZTD or optional stainless steel; prefix is Z5TD. Connection diagram see Table 7.



Type	Temperature in °C	
	Operating	Ambient
ZTDK. / ZTDDK.	-196 to +270	accord. to
ZTDR. / ZTDRR.	-196 to +270	EN 50014
ZTDS. / ZTDSS. / ZTDRS.	-196 to +270	-20 to +40

Safety Integrity Level (SIL),
Type ZTDK: SIL 1, Type ZTDDK: SIL 2

Table 11**Flameproof switch modules**

The following switch types are also available with a flameproof enclosure. The designation prefix is X. Enclosure Type IP67. Submersible version (XU) IP68. Housing material: sea water resistant die cast aluminium. Cable gland thread: M20x1.5. Switch rating: see page 44.

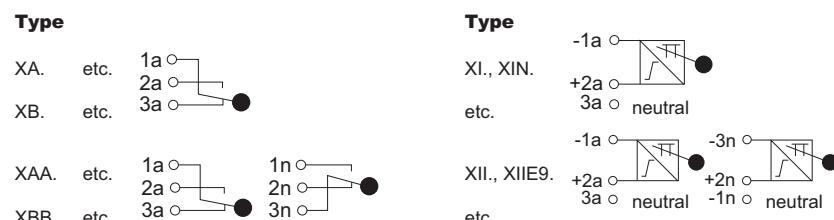


Type	Designation (see table 12)	Temperature in °C	
		Operating	Ambient
XA / XAA	8*, 1*	-40 to +330	-40 to +80
XU3A / XU3AA	8*, 1*	-30 to +80	-30 to +80
XB / XBB	8**, 1**	-40 to +330	-40 to +80
XU3B / XU3BB	8**, 1**	-30 to +80	-30 to +80
XI / XIN / XII	8**, 1**	-30 to +220	-30 to +80
XIE9 / XINE9 / XIIIE9	8**, 1**	-50 to +220	-40 to +80

Notes: Flameproof Trimod Besta level switches are approved for use in Zone 1, float: Zone 0.

Safety Integrity Level (SIL): all types SIL 1
Types XAA, XU3AA, XBB, XU3BB: SIL 2

Table 11a
Connection diagram

**Table 12****Designation code and approval for flame proof switches**

The designation number refers to the Certificate of Conformity and follows the module type.

Example: XA8.

Designation	Standard accord. to	Test-/Approval authority	Safety classification	Certificate of Conformity No.
8*	directive 94/9/EC	BV 'CPS'	Ex de IIC T6	EPS 09 ATEX 1238 X
8**	directive 94/9/EC	BV 'CPS'	Ex ia d IIC T6	EPS 09 ATEX 1238 X
1*	GostR Ex	NANIO 'CCVE'	Ga/Gb Ex de IIC T6 X	POCC CH. ГБ05.В003649
1**	GostR Ex	NANIO 'CCVE'	Ga/Gb Ex ia d IIC T6 X	POCC CH. ГБ05.В003649

Notes: Flameproof Trimod Besta level switches are approved for use in Zone 1, float: Zone 0.

Table 13
Pneumatic modules

The pneumatic modules are described in detail on pages 14 to 16.
The housings are in sea water resistant aluminium. Pressure connections:
G 1/8" (BSPP) inside thread.



Type	Function	Connection diagram	Temperature in °C	
			Operating	Ambient
P	Pneumatic switch with ON/OFF 3/2 way valve. Input air pressure 0 to 10 bar		+1 to +250	+1 to +80
PV	Pneumatic switch with ON/OFF 3/2 way valve and drain valve for condensate removal. Input air pressure 0 to 10 bar		+1 to +250	+1 to +80
FP	Pneumatic switch with ON/OFF 3/2 way valve, 0 to 10 bar function checked, may be used in hazardous areas.		+1 to +250	+1 to +80
FPV	Pneumatic switch with ON/OFF 3/2 way valve, 0 to 10 bar function checked, may be used in hazardous areas with drain valve for condensate removal.		+1 to +250	+1 to +80
M	Pneumatic proportional control valve, input air pressure 1.4 bar (max. 10 bar). Output signal 0.2 to 1 bar (3-15 psi).		+1 to +250	+1 to +80
MV	Pneumatic proportional control valve and drain valve for condensate removal. Input air pressure 1.4 bar (max. 10 bar). Output signal 0.2 to 1 bar (3-15 psi).		+1 to +250	+1 to +80
FM	Pneumatic proportional control valve, input air pressure 1.4 bar (max. 10 bar). Output signal 0.2 to 1 bar (3-15 psi) function checked may be used in hazardous areas.		+1 to +250	+1 to +80
FMV	Pneumatic proportional control valve and drain valve for condensate removal. Input air pressure 1.4 bar (max. 10 bar). Output signal 0.2 to 1 bar (3-15 psi) function checked, may be used in hazardous areas.		+1 to +250	+1 to +80

Chromated housing

The types in Table 13 are also available with chromated housing. Designation prefix is 2.

Example: 2P or F2M

Stainless steel housing

All switch modules in Table 13 are also available in stainless steel. The operating temperature range is increased to 400°C. Designation prefix is 5.

Example: 5MV or F5MV

Flange modules

The flange module is selected according to the required flange standard, nominal pressure rating (PN), nominal size (DN), type of gasket, properties of the medium and flange material. A basic distinction is made between flange modules for the Standard Range, the Industrial Range and the Plastic Range. The flange modules may be installed either horizontally or vertically.

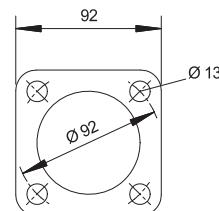
Pressure equipment directive (PED)
97/23/EC:
For switches according to directive 97/23/EC
add the letter «P» after flange name, e.g.
A 01P 041

Table 14
Flange modules for the Standard Range

Type Standard flange

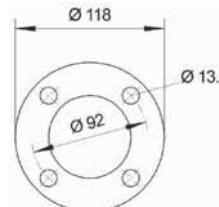
01 Square flange incl. gasket

Material	1.4408
Nominal pressure	PN 25, max. 25 bar up to 300°C
Flange facing	Raised face
Temperature range	-196 to 300°C
Counterflange	see page 38



011 Round flange incl. gasket

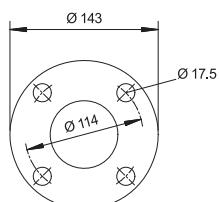
Material	1.4571
Nominal pressure	PN 25, max. 25 bar up to 300°C max. 23 bar at 400°C
Flange facing	Raised face
Temperature range	-196 to 400°C
Counterflange	see page 38



Type Special flanges

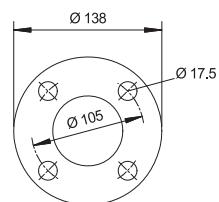
03 Round flange incl. gasket

Material	1.4571
Nominal pressure	PN 25, max. 25 bar up to 300°C max. 23 bar at 400°C
Flange facing	Raised face
Temperature range	-196 to 400°C



04 Round flange incl. gasket

Material	1.4571
Nominal pressure	PN 25, max. 25 bar up to 300°C max. 23 bar at 400°C
Flange facing	Raised face
Temperature range	-196 to 400°C



06 Round flange incl. gasket

Material	1.4571
Nominal pressure	PN 25, max. 25 bar up to 300°C max. 23 bar at 400°C
Flange facing	Raised face
Temperature range	-196 to 400°C



Key to type numbers

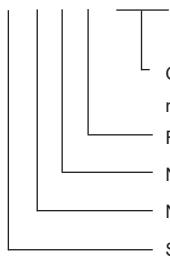
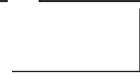
Switch module
Page 21

Flange module
Table 14 - 16

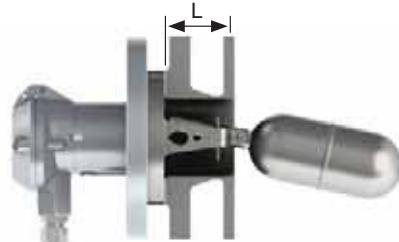
Float module
Page 32



████████ (Table 15)



- Other bracket length than 68 mm, and/or fixed flange execution and/or other materials, and/or PED conformity
- Flange facing
- Nominal pressure (PN)
- Nominal bore (DN)
- Standard (For DIN without code)



Important note:

Ensure that nozzle length L and diameter provide sufficient clearance for float movement.
(See table 26, page 35.)

Flange modules for the Industrial Range according to DIN, ANSI, BS, JIS

For economic reasons, the flange modules of the Industrial Range are manufactured in two different executions. The fixed flange for the most demanding requirements in respect of temperature range and corrosion resistance and the composite flange for best economy.

Fixed flange

Temperature range -196 to +400°C

Material 1.4571

Options 1.4435 (316L), Hastelloy C

If a fixed flange is required please consult us to select the correct type number.

Type designation see table 15.



Fixed flange: 1.4571

Composite flange

Temperature range -10 to +400°C (DIN)

-29 to +400°C (ANSI)

Materials Sealing unit: 1.4571 (316Ti)

Slip-on Flange: Carbon steel H II zinc galvanized and passivated

Options Sealing unit: 1.4435 (316L), Hastelloy C

Type designation see table 15.

Slip-on Flange: 13 CrMo 44 (high temp. steel)

A 350-LF2 (low temp. steel)



Sealing unit: 1.4571

Slip-on Flange: Carbon steel H II zinc galvanized and passivated

Table 15
Type of flange module according to DIN 2501

	PN 16	PN 40	PN 63	PN 100	PN 160	PN 250	PN 315
DN 65	21.	22.	23.	24.	25.	-	27.
DN 80	31.	32.	33.	34.	35.	36.	37.
DN 100	41.	42.	43.	44.	45.	46.	47.
DN 125	51.	52.	53.	54.	-	-	-
DN 150	61.	62.	63.	64.	-	-	-

Suffix for flange facings:

Raised face type C	DIN 2526: C	PN 16 to 40
Raised face type E	DIN 2526: E	PN 63 to 315
Male	DIN 2513: V	PN 16 to 100
Groove	DIN 2512: N	PN 16 to 160
Groove for metal joint	DIN 2696: L	PN 63 to 315

Example: DIN-flange module, DN 65, PN 40, male: **22V**

Type of flange module according to ANSI B16.5

	cl. 150	cl. 300	cl. 400	cl. 600	cl. 900	cl. 1500	cl. 2500
DN 3"	131.	132.	-	134.	135.	136.	137.
DN 4"	141.	142.	143.	144.	145.	146.	147J
DN 5"	151.	152.	153.	154.	-	-	-
DN 6"	161.	162.	163.	164.	-	-	-

Suffix for flange facings:

Raised face:	R
Small male:	M
Small tongue:	T
Small groove:	G
Ring joint:	J

Example: ANSI-Flange module 4", cl. 900, small groove: **145G**

Type of flange module according to BS 10

	Tbl. E	Tbl. F	Tbl. H	Tbl. K	Tbl. R	Tbl. S	Tbl. T
DN 3"	230R	231R	232R	233R	234R	235R	236R
DN 4"	240R	241R	242R	243R	244R	245R	246R
DN 5"	250R	251R	252R	253R	254R	-	-
DN 6"	260R	261R	262R	263R	264R	-	-

Flange facing: Raised face

Example: BS-Flange module 4", Table K: **243 R**

Type of flange module according to JIS B 2220

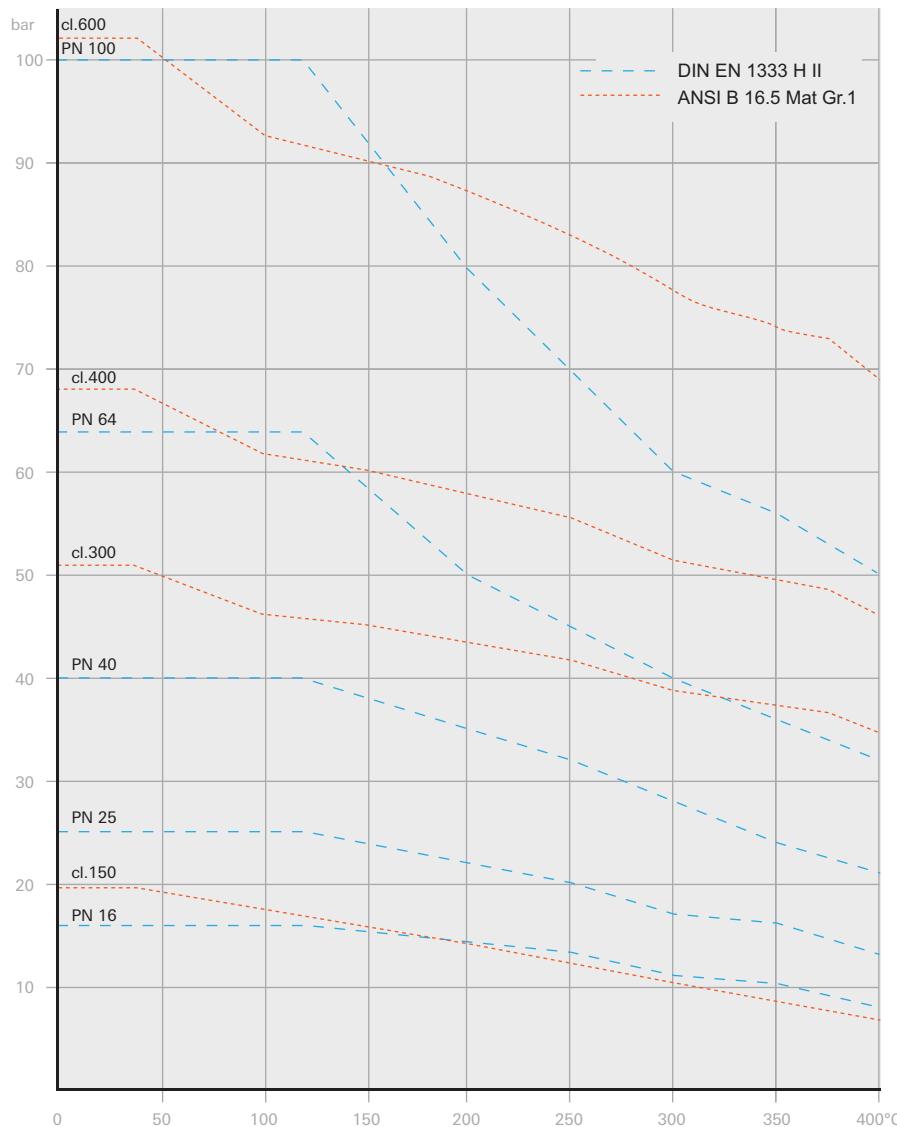
	5K	10K	16K	20K	30K	40K	63K
DN 65	329.	320.	328.	321.	322.	323.	324.
DN 80	339.	330.	338.	331.	332.	333.	334.
DN 100	-	340.	-	341.	352.	343.	344.
DN 125	-	350.	-	351.	352.	353.	354.

Suffix for flange facings:

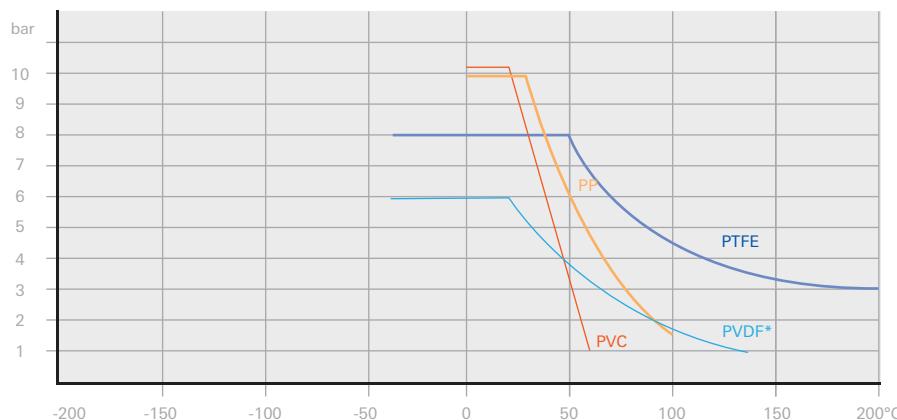
Large raised face:	R
Male:	M
Tongue:	T
Groove:	G

Example: JIS-Flange module DN 80A, PN 30K, groove: **332G**

Pressure/temperature relationship acc. to DIN EN 1333 & ANSI B16.5



Plastics



Pressure/Temperature relationship

- * The PVDF curve refers to float type 95 (Table 22, page 34). It can replace the PTFE float type 98 when combined with a PTFE sealing unit.
Minimum density with this combination is 0.55 kg/dm³.

Flange modules for the Plastic Range acc. to DIN, ANSI, BS, JIS

Wetted parts PP (Polypropylene) or PTFE
 Sealing unit in PTFE with 25% GRP
 Option: sealing unit and pivot pin in Virgin-PTFE.
 Suffix: E104

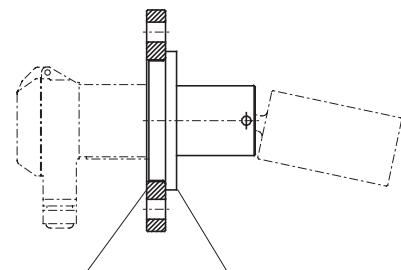
Slip-on Flange PVC (for DIN only) or H II (carbon steel), zinc galvanised, and passivated
 Option: stainless steel for low temp. application

Flange facing Raised face

Temperature range PP Version:
 with PVC Slip-on Flange 0 to 60°C
 with H II Slip-on Flange 0 to 100°C
 PTFE Version:
 with PVC Slip-on Flange 0 to 60°C
 with H II Slip-on Flange -10 to 200°C (DIN)
 with H II Slip-on Flange -29 to 200°C (ANSI)
 with stainless steel -196 to 200°C
 Slip-on Flange

Pressure range max. 10 bar

Vacuum duty The vacuum sealing unit is capable of operating to 0 bar absolute pressure, but this requirement must be specified in the purchase order.
 Suffix PTFE version: E19 (e.g. 302E19)
 Suffix PP version: E20 (e.g. 301E20)



Slip-on Flange
 PVC or Carbon steel H II
 Option: stainless steel
 1.4571

Sealing unit
 PP or PTFE
 Option: pure PTFE

Table 16
Type of flange module
according to DIN 2501 PN 10

Material	DN 80	DN 100	DN 125	DN 150
PVC / PP	301	401	501	601
PVC / PTFE	302	402	502	602
H II / PP	303	403	503	603
H II / PTFE	304	404	504	604

Type of flange module
according to ANSI B 16.5 cl. 150 lbs.

Material	DN 3"	DN 4"	DN 5"	DN 6"
H II / PP	1313	1413	1513	1613
H II / PTFE	1314	1414	1514	1614

Type of flange module
according to BS 10 Table E

Material	DN 3"	DN 4"	DN 5"	DN 6"
H II / PP	2303	2403	2503	2603
H II / PTFE	2304	2404	2504	2604

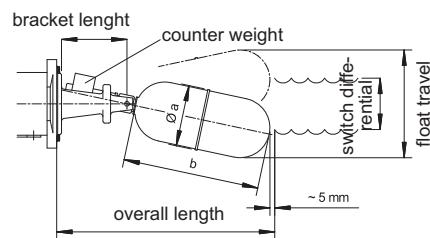
Type of flange module
according to JIS B 2220 PN 10K

Material	DN 80	DN 100	DN 125	DN 150
H II / PP	3303	3403	3503	3603
H II / PTFE	3304	3404	3504	3604

Float modules

The float module should be selected according to the following parameters:

1. Function (alarm or control)
2. Minimum liquid density
3. Operating pressure
4. Operating temperature
5. Wetside material
6. Solids content
7. Mounting horizontally, vertically or in chamber
8. For Ex- or non Ex-applications
9. Liquids



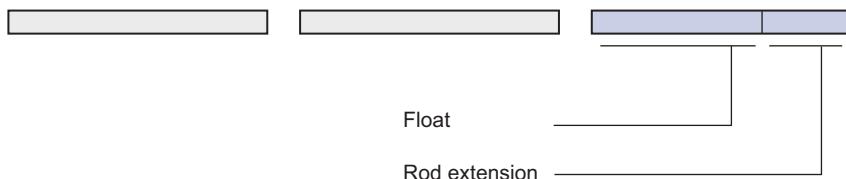
Rod extension see page 36

Key to type numbers

Switch module
Page 21

Flange module
Page 27

Float module
Tables 17-30



The most commonly used float modules are listed in Tables 17 to 24. The choice of modules is, however, much greater. If you do not find the float you require, please ask us.

Most float modules are also available in Hastelloy C. The type number changes e.g. from 04 to 404 etc. For exact type specification please ask.

NACE: stainless steel- and Hastelloy-floats are also available acc. to NACE Standard.

Table 17
Float modules with a 12 mm fixed differential
Float material: 1.4571 (SS316Ti equiv.)



Type	Float dimensions (mm) \varnothing a x b	Bracket length (mm)	Overall length (mm)	Float travel (mm)	Counter-weight	Up to nominal pressure PN				Min. density (kg/dm ³)	Approved for hazardous areas	Rod extension (page 36)
						DIN bar	ANSI cl.	BS Table	JIS bar			
01	64 x 110	68	194	104	-	40	300	H	30	0.8	x	G1, G2, G3
04	64 x 142	68	226	117	-	40	300	H	30	0.7	x	G1, G2, G3
041	64 x 142	68	226	117	-	40	300	H	30	0.7	x	-
07	64 x 142	68	226	117	x	40	300	H	30	0.5	x	G1, G2
76	64 x 200	102	316	114	x	63	400	K	40	0.4	x	G1, G2
02	64 x 142	68	224	117	x	100	600	R	63	0.7	x	G1, G2
26	64 x 200	102	316	114	x	100	600	K	63	0.35	x	G1, G2
27	64 x 142	102	321	115	x	100	600	R	63	0.5	x	G1, G2
03	64 x 142	102	258	98	x	250	1500	T	63	0.75	x	G1, G2
031	64 x 142	142	431	115	x	250	1500	T	63	0.7	x	G1, G2
032	64 x 142	142	421	112	x	250	1500	T	63	0.5	x	G1, G2

Table 18

Float modules with protective bellows and fixed operating differential 12 mm, float material: 1.4571 (SS316Ti equiv.)



Type	Float dimensions (mm) \varnothing a x b	Bracket length (mm)	Overall length (mm)	Float travel (mm)	Counter-weight	Up to nominal pressure PN				Min. density (kg/dm³)	Approved for hazardous areas	Rod extension (page 36)	Bellows material
						DIN bar	ANSI cl.	BS Table	JIS bar				
011	64 x 110	68	221	115	-	40	300	H	30	0.8	x	G1, G2, G3	Perbunan
012	64 x 110	68	221	115	-	40	300	H	30	0.8	-	G1, G2, G3	Silicon
013	64 x 110	68	221	115	-	40	300	H	30	0.8	-	G1, G2, G3	FPM
051	64 x 142	68	253	129	-	40	300	H	30	0.75	x	G1, G2, G3	Perbunan
052	64 x 142	68	253	129	-	40	300	H	30	0.75	-	G1, G2, G3	Silicon
053	64 x 142	68	253	129	-	40	300	H	30	0.75	-	G1, G2, G3	FPM
054	64 x 142	68	253	129	-	40	300	H	30	0.75	-	G1, G2	PTFE
071	64 x 142	68	253	129	x	40	300	H	30	0.5	x	G1, G2	Perbunan
072	64 x 142	68	253	129	x	40	300	H	30	0.5	-	G1, G2	Silicon
073	64 x 142	68	253	129	x	40	300	H	30	0.5	-	G1, G2	FPM
074	64 x 142	68	253	129	x	40	300	H	30	0.5	-	G1, G2	PTFE
761	64 x 200	102	345	121	x	63	400	K	40	0.45	x	G1, G2	Perbunan
762	64 x 200	102	345	121	x	63	400	K	40	0.45	-	G1, G2	Silicon
763	64 x 200	102	345	121	x	63	400	K	40	0.45	-	G1, G2	FPM
764	64 x 200	102	345	121	x	63	400	K	40	0.45	-	G1, G2	PTFE

Perbunan = Buna (NBR)

Table 19

Float modules with adjustable differential for dual point control, float material: 1.4571 (SS316Ti equiv.)



Type	Float dimensions (mm) \varnothing a x b	Bracket length (mm)	Overall length (mm)	Float travel (mm)	Operating differential (mm)	Counter-weight	Up to nominal pressure PN				Min. density (kg/dm³)	Approved for hazardous areas	Remarks
							DIN bar	ANSI cl.	BS Table	JIS bar			
090	64 x 142	68	278	160 to 350	37 to 218	-	40	300	H	30	0.8	x	
091	64 x 142	68	361	202 to 476	56 to 317	-	40	300	H	30	0.75	x	
092	64 x 142	68	461	254 to 630	83 to 442	-	40	300	H	30	0.75	x	
093	64 x 142	68	561	307 to 790	97 to 557	-	40	300	H	30	0.75	x	
095	64 x 110	68	246	148 to 294	34 to 190	-	40	400	K	40	0.9	x	switching differential see page 12

Table 20

Float modules for interface applications, horizontal mounting, float material: 1.4571 (SS316Ti equiv.)



Type	Float dimensions (mm) \varnothing a x b	Bracket length (mm)	Overall length (mm)	Float travel (mm)	Counter-weight	Up to nominal pressure PN				Min. density (kg/dm³)	Approved for hazardous areas	Min. density difference	Rod extension (mm)
						DIN bar	ANSI cl.	BS Table	JIS bar				
08T1	64 x 142	68	509	236	-	40	300	H	30	0.75	x	0.1	300
			409	194	-	40	300	H	30	0.75	x	0.14	200
			309	152	-	40	300	H	30	0.8	x	0.22	100
28T1	64 x 142	102	541	174	x	100	600	R	63	0.8	x	0.16	300
			441	147	x	100	600	R	63	0.72	x	0.22	200
			341	120	x	100	600	R	63	0.6	x	0.37	100

Table 21

Float modules with bellows for interface application, horizontal mounting,
float material: 1.4571 (SS316Ti equiv.)



Type	Float dimensions (mm) ø a x b	Bracket length (mm)	Overall length (mm)	Float travel (mm)	Counter-weight	Up to nominal pressure PN				Min. density (kg/dm³)	Approved for hazardous areas	Min. density difference	Rod length (mm)	Bellows material
						DIN bar	ANSI cl.	BS Table	JIS bar					
081T1	64 x 142	68	536	248	-	40	300	H	30	0.8	x	0.1	300	Perbunan
						40	300	H	30	0.8	x	0.13	200	Perbunan
						40	300	H	30	0.9	x	0.19	100	Perbunan
082T1	64 x 142	68	536	248	-	40	300	H	30	0.8	-	0.1	300	Silicon
						40	300	H	30	0.8	-	0.13	200	Silicon
						40	300	H	30	0.9	-	0.19	100	Silicon
083T1	64 x 142	68	536	248	-	40	300	H	30	0.8	-	0.1	300	FPM
						40	300	H	30	0.8	-	0.13	200	FPM
						40	300	H	30	0.9	-	0.19	100	FPM
084T1	64 x 142	68	536	248	-	40	300	H	30	0.8	-	0.1	300	PTFE
						40	300	H	30	0.8	-	0.13	200	PTFE
						40	300	H	30	0.9	-	0.19	100	PTFE

Perbunan = Buna (NBR)

Table 22

Plastic float modules with fixed operating differential 12 mm



Type	Float dimensions (mm) ø a x b	Bracket length (mm)	Overall length (mm)	Float travel (mm)	Counter-weight	Up to nominal pressure PN				Min. density (kg/dm³)	Material	Rod extension (page 36)
						DIN bar	ANSI cl.	BS Table	JIS bar			
95	63 x 150	68	240	131	-	6	150 ^{a)}	E	10	0.55	PVDF	V1, V2, V3
98	64 x 150	68	240	132	-	10	150 ^{b)}	E	10	0.75	PTFE	P1, V1, V2, V3
99	63 x 120	68	205	118	-	10	150 ^{b)}	E	10	0.65	PP	K1, K2, K3

^{a)} Max. operating pressure 6 bar^{b)} Max. operating pressure 8 bar**Table 23**

Float modules for vertical mounting

Float material: 1.4571 (SS316Ti equiv.)

For alarm or pump control, see page 13.

Mounting information page 13.



Type	Float dimensions (mm) ø a x b	Bracket length (mm)	Overall length (mm)	Float travel (mm)	Counter-weight	Up to nominal pressure PN				Min. ^{d)} density (kg/dm³)	Approved for hazardous areas
						DIN bar	ANSI cl.	BS Table	JIS bar		
140	120	68	1582	12 to 1340	x	16	150 ^{c)}	E	10	0.45	-
141	120	68	3082	12 to 2840	x	16	150 ^{c)}	E	10	0.45	-
145	120 x 164	68	1582	12 to 1300	x	25	150	F	10	0.45	x
146	120 x 164	68	3082	12 to 2800	x	25	150	F	10	0.45	x

^{c)} Max. operating pressure 16 bar^{d)} Minimum density for pump control 0.45 kg/dm³, for alarm 0.3 kg/dm³

Table 24**Plastic float modules for vertical mounting**

For alarm or pump control, if float module can not be mounted from inside use a flange module of at least DN 125 or 5".



Type	Float dimensions (mm) ø a x b	Bracket length (mm)	Overall length (mm)	Operating differential (mm)	Counter-weight	Up to nominal pressure PN				Min. density (kg/dm³)	Material
						DIN bar	ANSI cl.	BS Table	JIS bar		
96	108 x 130	68	2000	12 to 1700	-	10	150*	E*	10*	0.9	PTFE
97	110 x 100	68	2000	12 to 1730	-	10	150*	E*	10*	0.5	PP

* Max. operating pressure = 10 bar

Table 25

Maximum operating temperature for float modules

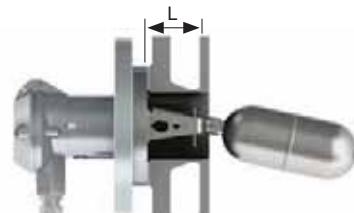
Float material	Temperature range in °C
Stainless steel 1.4571	-196 to +400
Polypropylene PP	0 to +100
Polytetrafluoroethylene PTFE	-200 to +200
Polyvinylidenefluorid PVDF	-40 to +140
Polyamid-coated CrNiMo floats	-50 to +80
Halar-coated CrNiMo floats	-60 to +150

Bellow material	Temperature range in °C
Perbunan / Buna (NBR)	0 to +120
Silicon	-40 to +200
FPM	+10 to +200
Polytetrafluoroethylene PTFE	-200 to +250

Note: When selecting a float module also consider the temperature rating of the switch- and flange module.

Table 26**Maximum length of connection flange, L**

To allow sufficient float clearance a maximum length «L» for the connection flange is shown in the following table according to the type of float module and the nominal flange size (dimensions in mm).



Nominal bore (flange)	Float module type												
	01	011 to 013	04 and 041	051 to 053	054	090	091	092	093	095	07	076	02
	01	011 to 013	04 and 041	051 to 053	054	090	091	092	093	095	07	076	02
DN 65 accord. to DIN 2501	80	105	80	105	70	70	70	70	70	70	80	110	80
DN 80 accord. to DIN 2501	90	110	90	110	110	90	90	90	90	90	90	140	90
DN 100 accord. to DIN 2501	∞	140	140	140	140	90	100	100	100	90	140	220	140
DN 125 accord. to DIN 2501	∞	∞	∞	∞	∞	90	110	110	110	90	∞	∞	∞
DN 150 accord. to DIN 2501	∞	∞	∞	∞	∞	90	120	120	120	90	∞	∞	∞
3" accord. to ANSI B16.5	90	110	90	110	110	90	90	90	90	90	90	140	90
4" accord. to ANSI B16.5	140	140	140	140	140	90	100	100	100	90	140	220	140
5" accord. to ANSI B16.5	∞	∞	∞	190	190	90	110	110	110	90	∞	∞	∞
6" accord. to ANSI B16.5	∞	∞	∞	∞	∞	90	120	120	120	90	∞	∞	∞

Minimum bore diameter for above listed float modules: ø 65 mm.

Rod extensions

Where the float pivot needs to be protected from contaminated media or to provide an increased switching differential the float can be equipped with a rod extension.

Table 27

Type of rod extensions (Dimensions in mm)

Rod extension material	To match float modules	Type: G1	A max: 1000	Type: G2 A+B max: 1000 A/B: ≤ 4 A min: 100 B min: 100	*Type: G3 A+B max: 1000 A/B: ≤ 4 A min: 50 B min: 60
Stainless steel (CrNiMo)	Stainless steel (CrNiMo)	Type: G1	A max: 1000	Type: G2 A+B max: 1000 A/B: ≤ 4 A min: 100 B min: 100	*Type: G3 A+B max: 1000 A/B: ≤ 4 A min: 50 B min: 60
PP	PP	Type: K1	A min: 100 A max: 1000	Type: K2 A+B max: 1000 A min: 100 B min: 200	Type: K3 A+B max: 1000 A/B: ≤ 3 A min: 100 B min: 100
PVDF	PVDF or PTFE	Type: V1	A min: 100 A max: 1000	Type: V2 A+B max: 1000 A min: 100 B min: 200	Type: V3 A+B max: 1000 A/B: ≤ 4 A min: 100 B min: 100
PTFE	PTFE	Type: P1	A min: 100 A max: 300	-	-

* Rod extension type G3 is available with 90° or 135° angle.

Since rod extensions add-on weight to the float, the minimum value for the density will change according to the following tables. Tables 28 to 30 list the minimum densities for float module 04 with extensions G1, G2 and G3 only. For other float modules and rod extensions with other dimensions or materials, please consult the factory.

Table 28
Minimum density for float module 04G1

Rod length A (mm)	100	200	300	400	500	600	700	800	900	1000
Min. density (kg/dm ³)	0.66	0.66	0.67	0.69	0.71	0.74	0.76	0.79	0.81	0.84

Table 29
Minimum density for float module 04G2 (kg/dm³)

A (mm)	100	200	300	400	500	600	700	800
B (mm)								
100	0.69	0.68	0.70	0.71	0.72	0.74	0.75	-
200	0.67	0.67	0.68	0.69	0.70	0.71	0.72	0.73
300	0.68	0.69	0.69	0.70	0.71	0.71	0.72	
400	0.70	0.70	0.71	0.71	0.72	0.73		
500	0.72	0.73	0.73	0.73	0.74			
600	0.74	0.75	0.75	0.75				
700	0.77	0.77	0.77					
800	0.79	0.80						
900	0.82							

Table 30
Minimum density for float module 04G3 (kg/dm³)

A (mm)	50-500	600	700	800
B (mm)				
50	0.71	-	-	-
100	0.69	-	-	-
200	0.68	0.68	0.68	0.68
300	0.69	0.69	0.69	0.69
400	0.71	0.71		
500	0.73			
600	0.75			
700	0.77			
800	0.80			
900	0.82			
950	0.83			

Specification sheet

If you have a special requirement for a Trimod Besta level switch, please send us a completed copy of this specification sheet together with any relevant drawing etc. and we will respond with a quotation.

Liquid _____

Operating/ambient temperature _____ °C / _____ °C

Density _____ kg/dm³

Tank material _____

Operating pressure _____ bar

Tank measurement _____

Application

- | | |
|--|---|
| <input type="checkbox"/> High alarm | <input type="checkbox"/> Interface application |
| <input type="checkbox"/> Low alarm | <input type="checkbox"/> Regulating (pneumatic) |
| <input type="checkbox"/> 2-point control | |

Type of mounting

- | |
|---|
| <input type="checkbox"/> Side mounted |
| <input type="checkbox"/> Top mounted |
| <input type="checkbox"/> In float chamber (by-pass) |

Switch module type

	Electric	Electronic	Pneumatic
Contact type	<input type="checkbox"/> SPDT <input type="checkbox"/> 2 x SPDT	<input type="checkbox"/> I <input type="checkbox"/> IE9	<input type="checkbox"/> On/Off
	<input type="checkbox"/> Silver <input type="checkbox"/> Gold plated	<input type="checkbox"/> IN <input type="checkbox"/> INE9	<input type="checkbox"/> proportional
Safety Integrity Level (SIL)	<input type="checkbox"/> SIL 1 <input type="checkbox"/> SIL 2		
Approval classification	<input type="checkbox"/> Ex ed IIC T6 (hermetically sealed)	<input type="checkbox"/> Ex i circuits	<input type="checkbox"/> Ex de IIC T6 flameproof
Cable gland	<input type="checkbox"/> M20 x 1.5		
Enclosure material	<input type="checkbox"/> Die cast aluminium <input type="checkbox"/> Die cast aluminium, chromated		<input type="checkbox"/> Stainless steel
Enclosure rating	<input type="checkbox"/> IP65 <input type="checkbox"/> IP67	<input type="checkbox"/> IP68, cable length _____	
Remarks	_____		

Flange module type

Flange type	<input type="checkbox"/> Square flange 92 x 92		<input type="checkbox"/> Fixed Flange	<input type="checkbox"/> Slip-on Flange
DN/PN	<input type="checkbox"/> ANSI	<input type="checkbox"/> DIN	<input type="checkbox"/> DN _____	<input type="checkbox"/> PN _____
Wetted parts material	<input type="checkbox"/> CrNiMo	<input type="checkbox"/> Hastelloy C	<input type="checkbox"/> PP	<input type="checkbox"/> PTFE
Slip-on Flange material	<input type="checkbox"/> Carbon steel zinc galvanized and passivated		Other _____	
Remarks	_____			

Float module type

Float material	<input type="checkbox"/> CrNiMo	<input type="checkbox"/> Hastelloy C	<input type="checkbox"/> PP	<input type="checkbox"/> PTFE	<input type="checkbox"/> PVDF
Differential	<input type="checkbox"/> Fixed 12 mm	Variable between _____			
Bellows	<input type="checkbox"/> Perbunan (NBR)	<input type="checkbox"/> Silicon	<input type="checkbox"/> FPM	<input type="checkbox"/> PTFE	
Remarks	_____				

Options

Float rod extension	<input type="checkbox"/> G1	<input type="checkbox"/> G2	<input type="checkbox"/> G3	Dim. A _____ mm	Dim. B _____ mm
Counterflanges	<input type="checkbox"/> Carbon steel				
Test actuators	<input type="checkbox"/> CrNiMo / FPM				
Test certificates	<input type="checkbox"/> T-100 (2.2)	<input type="checkbox"/> T-101 (3.1)	<input type="checkbox"/> T-110	<input type="checkbox"/> T-121	<input type="checkbox"/> T-130
Tag No.	_____				

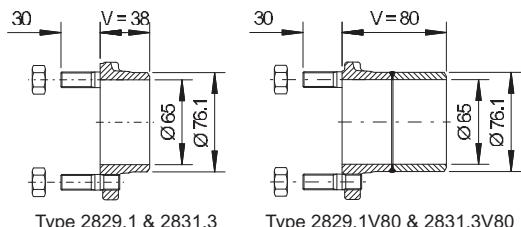
Accessories

Counterflanges with and without test actuator

The simplest method of installing any Trimod Besta level switch of the Standard Range and the Compact Switch with a square flange, is to use our standard weld-on counterflanges. There are carbon steel (C22.8) and stainless steel (1.4404) versions in two different lengths available. The test actuator allows a periodic manual function check of the level switch in operating status. The function of the switching element (microswitch, proximity switch, pneumatic valve) and movement of the float can be tested.

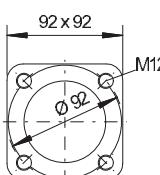
Counterflange

not for use with the test actuator



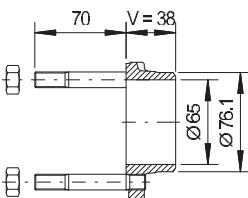
Type 2829.1 & 2831.3

Type 2829.1V80 & 2831.3V80

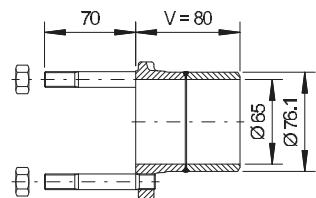


Counterflange

for use with the test actuator (type 2382 & 2383)



Type 2829.2 & 2831.4



Type 2829.2V80 & 2831.4V80

Table 31

Type	Flange length	Flange material	Stud material	Stud length
2829.1	V = 38 mm	C22.8	5.8	30 mm
2831.3	V = 38 mm	1.4404	A2	30 mm
2829.1V80*	V = 80 mm	C22.8	5.8	30 mm
2831.3V80*	V = 80 mm	1.4404	A2	30 mm

*Important: Not for use in applications on top of the tank.

Tabelle 32

Type	Flange length	Flange material	Stud material	Stud length
2829.2	V = 38 mm	C22.8	5.8	70 mm
2831.4	V = 38 mm	1.4404	A2	70 mm
2829.2V80*	V = 80 mm	C22.8	5.8	70 mm
2831.4V80*	V = 80 mm	1.4404	A2	70 mm

Test actuator

The test actuators 2382 and 2383 can be used, if the tank is already equipped with a counterflange, type 2829.2, 2831.4, 2829.2V80 or 2831.4V80.

Important: Not for use with the Compact Switch.

Table 33

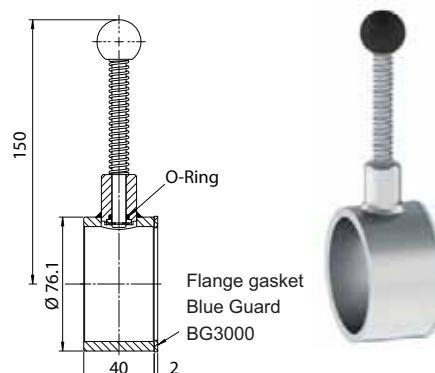
Type	Test actuator material	O-Ring material	Temperature range in °C	Operating pressure in bar
2382	1.4305/1.4404	FPM	0 to 150	-1 to 25
2383	1.4305/1.4404	EPDM	-30 to 150	-1 to 25

Test actuators are supplied with flat gaskets.



Table 34

Application	Use as high (HA) or low (LA) alarm	Mounting position
Checking switch function and float movement under operating conditions (PS = -1 to 25 bar)	HA LA	○ ○



Temperature range: Table 31 to 36:

■ Counterflange	Material C22.8:	-10 to 300°C
	Material 1.4404:	-196 to 400°C
■ Test actuator	with FPM O-Ring:	0 to 150°C
	with EPDM O-Ring:	-30 to 150°C
Operating pressure:	-1 to 25 bar	

Important: For use of the counterflange on top of the tank (vertical switch) please contact us for correct application.

Counterflange with test actuator

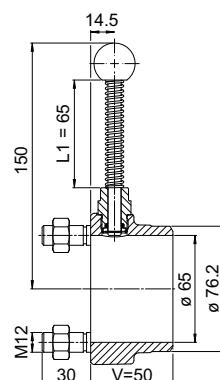
Important: Positioning of counterflanges with G 3/8" thread for test actuator. If the level switch is used for high alarm the thread has to look upwards. For a low level alarm, the thread has to look downwards. See also table 34.



Table 35

Counterflange V=50 mm with test actuator

Type	Flange material	Stud material	Test actuator material	O-Ring
2865	C22.8	5.8	1.4305/1.4404	FPM
2866	C22.8	5.8	1.4305/1.4404	EPDM
2868	1.4404	A2	1.4305/1.4404	FPM
2869	1.4404	A2	1.4305/1.4404	EPDM

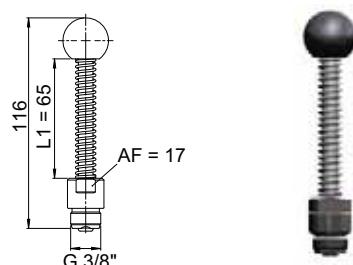


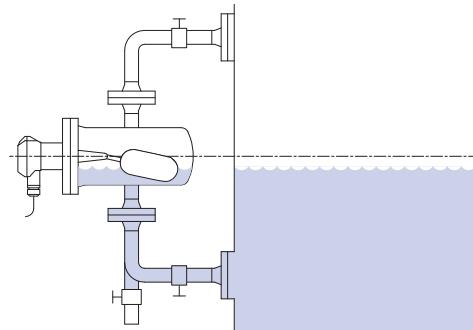
Important: Not for use in applications on top of the tank.

Table 36

Spare parts

Type	Specification	Test actuator material	O-Ring
2380	Test actuator	1.4305/1.4404	FPM
2381	Test actuator	1.4305/1.4404	EPDM





Float chambers

Wherever it is not possible or desirable to install float switches directly onto a vessel, horizontal Trimod Besta level switches can be mounted externally in a float chamber. This type of installation allows functional checks and servicing to be carried out without interrupting operation, provided that isolation and drain valves are included in the process connections.

Float chambers may be divided into 2 groups.

Standard chambers PN 25

In various steel qualities and configurations with process connection acc. to DIN or ANSI.

For use with the Trimod Besta level switches from the standard range with:

Square flange type: 01 or

Round flange type: 011



Industrial chambers up to PN 315 acc. to DIN or cl. 2500 acc. to ANSI

In various steel qualities and configurations with switch- and process connections acc. to DIN or ANSI.

For use with the Trimod Besta level switches from the industrial range with DIN-flanges DN 65 or ANSI-flanges DN 3".



Table 37
Standard chambers PN 25

Types	According to figures A to H
Process connections	DN 25, 50 in accordance with DIN DN 1", 2" in accordance with ANSI
Material	Carbon steel High temperature steel CrNi steel CrNiMo steel
Flange facing of process connections	in accordance with DIN 2526 and ANSI B16.5
Options	Special dimensions Vent and drain connection Long studs for mounting a test actuator Float chambers for low temperature applications Float chambers with max. hardness of HRC 22 in accordance with NACE

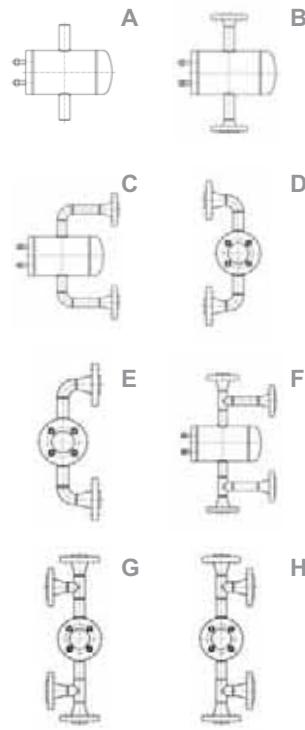
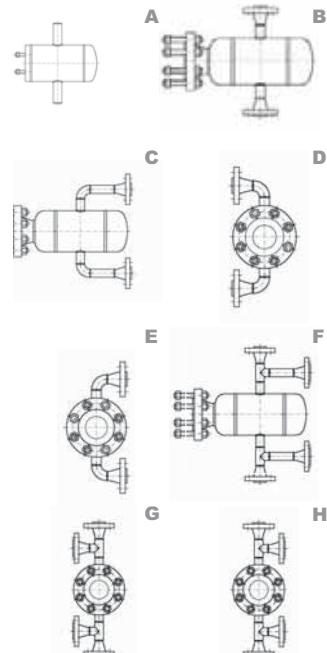


Table 38
Industrial chambers PN 40 to 100 and ANSI cl. 150 to 600

Types	According to figures A to H
Process connections	DN 25, 50 in accordance with DIN DN 1", 2" in accordance with ANSI
Material	Carbon steel High temperature steel CrNi steel CrNiMo steel
Flange facing of process connections	in accordance with DIN 2526 and ANSI B16.5
Options	Special dimensions Vent and drain connection Chambers up to PN 315 in accordance with DIN, cl. 2500 in accordance with ANSI Float chambers for low temperature applications Float chambers with max. hardness of HRC 22 in accordance with NACE



For float chambers in Tables 37 and 38, the following options, tests and documentation are available:

Test report in accordance with EN 10204-2.2

Inspection certificate in accordance with EN 10204-3.1

Non destructive testing such as ultrasonic, X-ray, dye penetrant or magnetic particle examination

Material testing including charpy, tensile and hardness

Design-examination for PED in accordance with 97/23/EC

Coatings

Procedure Qualification Record:

AD 2000-HP2/1

Approved welders in accordance with:

AD 2000 HP3

Approval for material transfer stamping in accordance with:

SVTI 201/507

Trimod Besta Level Switches in hazardous areas

For level monitoring in hazardous areas, the following Trimod Besta level switches are available:

Flameproof Trimod Besta Level Switches

Flameproof Trimod Besta level switches are tested and approved by ATEX and GostR Ex.

Protection classifications:

Ex de IIC T6	for switch modules XA..8 etc.	EPS 09 ATEX 1238 X
Ex ia d IIC T6	for switch modules XB..8, XI..8, XIE9..8 etc.	EPS 09 ATEX 1238 X
Ex de IIC T6 X	for switch modules XA..1 etc.	POCC CH. ГБ05.В003649
Ex ia d IIC T6 X	for switch modules XB..1, XI..1, XIE9..1 etc.	POCC CH. ГБ05.В003649

For type designations or details see page 25.



Flameproof version

Hermetically sealed Trimod Besta Level Switches

These switches are available in three versions.



Hermetically sealed version

Protection classifications:

EEx ed IIC T6...T5	for switch modules Z..8 etc.	PTB 03 ATEX 1006
Ex ed IIC T6...T5	for switch modules Z..5 etc.	IECEx PTB 07.0003
Ex ed IIC T6...T5 X	for switch modules Z..1 etc.	POCC CH. ГБ05.В003649

For type designations or details see page 24.



For intrinsically safe installation

Trimod Besta Level Switches for use in intrinsically safe installations

Level switches with proximity switches acc. to NAMUR (type range I, IE9 etc.) are for connection to intrinsically safe circuits and approved, depending on national regulations, for Zone 1 or Zone 0 (float).

Protection classifications:

EEx ia IIC T6...T2	for switch modules I..8, IE9..8 etc.	PTB 02 ATEX 2198
Ex ia IIC T6...T2	for switch modules I..5, IE9..5 etc.	IECEx PTB 07.0005

For type designations or details see pages 21 and 23.

Pneumatic Trimod Besta Level Switches and Level Controllers

Pneumatic level switches of the type ranges FP and FM are approved for installation in Zone 1, the float in Zone 0.

For type designations or details see page 26.



Pneumatic version

Mode of installation

All Trimod Besta level switches of the Ex-proof range may be side or top mounted.

Micro- and proximity switches

Additional information to the switch module descriptions on pages 21 to 26.

Microswitches of the switch module range type A

The manufacturers data (SAIA-Burgess) is shown in Table 39. However, these switches have been tested by ESTI (Swiss Federal Inspectorate for High Current), as follows: () inductive loads:

Type A:	250 VDC, 0.5 (0.15) A	250 VAC, 5 A
Type AE26:	440 VDC, 0.3 A	380 VAC, 5 (1) A

Microswitches of the switch module range type XA

Electrical data acc. to EC Type-examination and examination GostR Ex:

250 VDC, max. 0.25 A 250 VAC, max. 5 A

Microswitches of the switch module range type B

The silver contacts of these microswitches are gold plated and intended for use in intrinsically safe circuits. Though the max. rating can be as per Table 39, please be aware, that the gold plating will be permanently damaged when used for values greater than applicable for intrinsically safe circuits.

Microswitches of the switch module range type XB

Electrical data acc. to EC Type-examination and examination GostR Ex:

max. 16 VDC, max. 25 mA, max. 64 mW
Li \leq 50 μ H, Ci \leq 45 nF

Microswitches of the switch module range type Z

Electrical data acc. to EC Type-examination and examination GostR Ex:

250 VDC, 0.25 A 250 VAC, 5 A
125 VDC, 0.5 A
30 VDC, 5 A

Table 39

Voltage V	Tungsten Lamp Load			
	Resistive Load A	NC A	NO A	Inductive Load A
AC to 250	5	0.5	0.5	5
DC to 30	5	1.5	1.0	5
DC to 50	3	0.8	0.8	2.5
DC to 75	1	0.6	0.6	0.5
DC to 125	0.5	0.5	0.5	0.07
DC to 250	0.25	0.25	0.25	0.03

Only approximate values can be given for the allowable charge of gold contacts. These must be reduced under unfavourable impedance conditions.

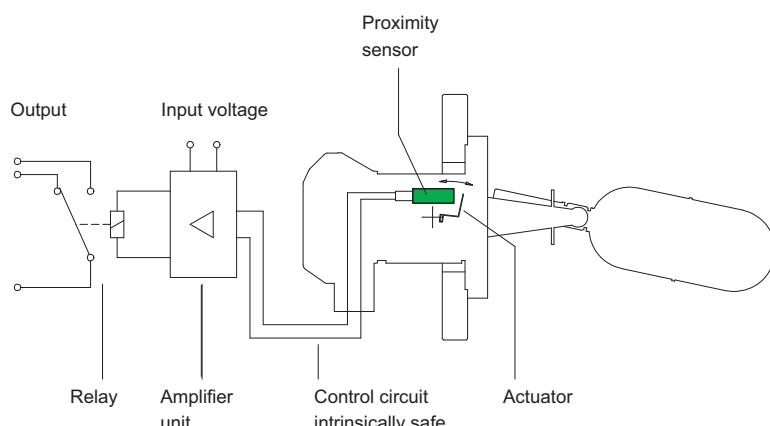
The product of current and voltage should not exceed 0.12 VA. The current should move at \leq 400 mA and voltage at \leq 30 V. For alternating currents these values must be interpreted as maximum values.

Inductive proximity switches acc. to NAMUR EN 50227

The switch modules of the type ranges I and IE9 are especially suitable for applications in hazardous areas*. The switching element, an inductive proximity sensor (Pepperl+Fuchs) contains only the oscillator. The signal is processed by a remote mounted relay amplifier unit as shown in the connection diagram.

*(ATEX/IECEx)

Connection diagram



Electrical data of inductive proximity switches	
Nominal voltage U_N	8.2 VDC $\pm 5\%$
Operating voltage U_B	5 to 25 VDC
Current consumption	
sensor uncovered	≥ 2.2 mA
sensor covered	≤ 1 mA
Control line: resistance	≤ 50 Ω

Special self checking failsafe features

If the switch is connected for maximum current/voltage in the non alarm state the circuit can be monitored constantly for line and/or instrument failure to initiate operation of a safety shutdown.

The sensor circuit of the switch modules IE9, INE9, and IIE9, are also self checking and approved for safety circuits (TÜV tested). With these sensors, automatic switching to the alarm state in the event of component failure is guaranteed. When specifying a safety circuit, approved amplifiers and transistor relays must be incorporated.

For use in hazardous areas the following data should be observed for Trimod Besta level switches with inductive proximity sensors:

Type I, IN, II:	$U_{max.}$ 16 VDC	$Li \leq 50 \mu H$	$Ci \leq 45 nF$
Type IE9, INE9, IIE9:	$U_{max.}$ 16 VDC	$Li \leq 150 \mu H$	$Ci \leq 50 nF$

Notes

Notes

Trimod[®]Besta



Limit switches with electric, electronic and pneumatic switch elements. Numerous shipbuilding approvals and registrations.

Senlux[®]Besta



Opto-electronic level sensors for horizontal and vertical installation. Sensitivity adjustable via potentiometer.

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www.bestach

Quality Management

The Besta quality management system according to ISO 9001 was established in 1991.

Registered Trade Marks

Trimod and Besta are registered trade marks of Besta Ltd., Switzerland.